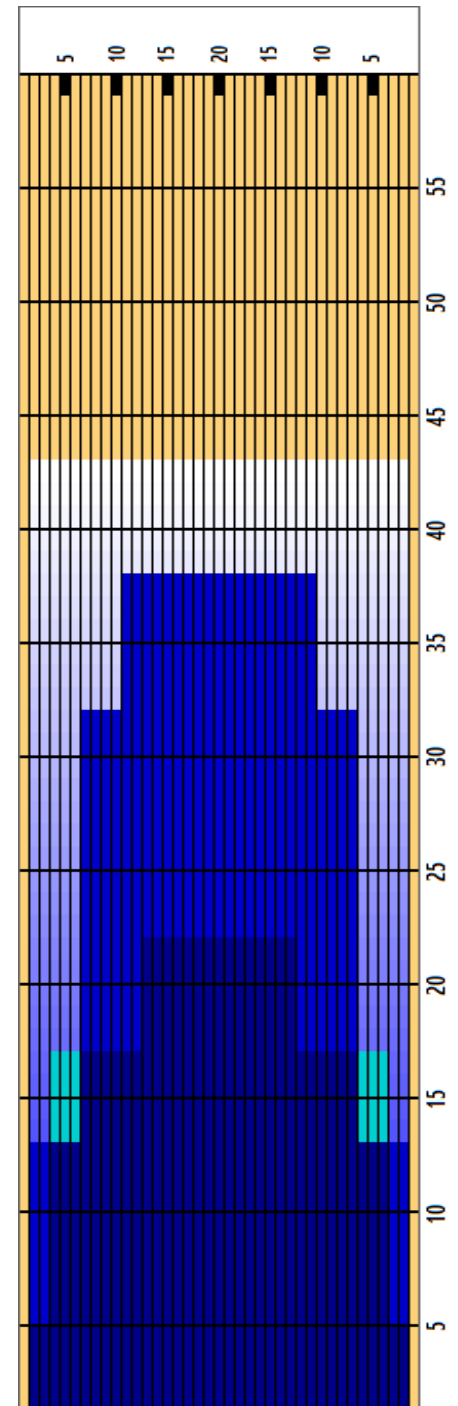


Oil Pattern Distance	43	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	15.3 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	27.15 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	4L	4R	5	18	3	A	165	5.1	17.8	12.7	8250
3	13L	13R	2	18	3	A	30	17.8	22.9	5.1	1500
4	2L	2R	0	18	3	A	0	22.9	38.0	15.1	0
5	2L	2R	0	22	3	A	0	38.0	43.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	43.0	38.0	-5.0	0
2	11L	11R	2	22	3	A	38	38.0	31.8	-6.2	1900
3	7L	7R	6	22	3	A	162	31.8	13.1	-18.7	8100
4	2L	2R	1	14	3	A	37	13.1	11.2	-1.9	1850
5	2L	2R	0	10	3	A	0	11.2	0.0	-11.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.07	1.2	1	1	1.2	2.07

