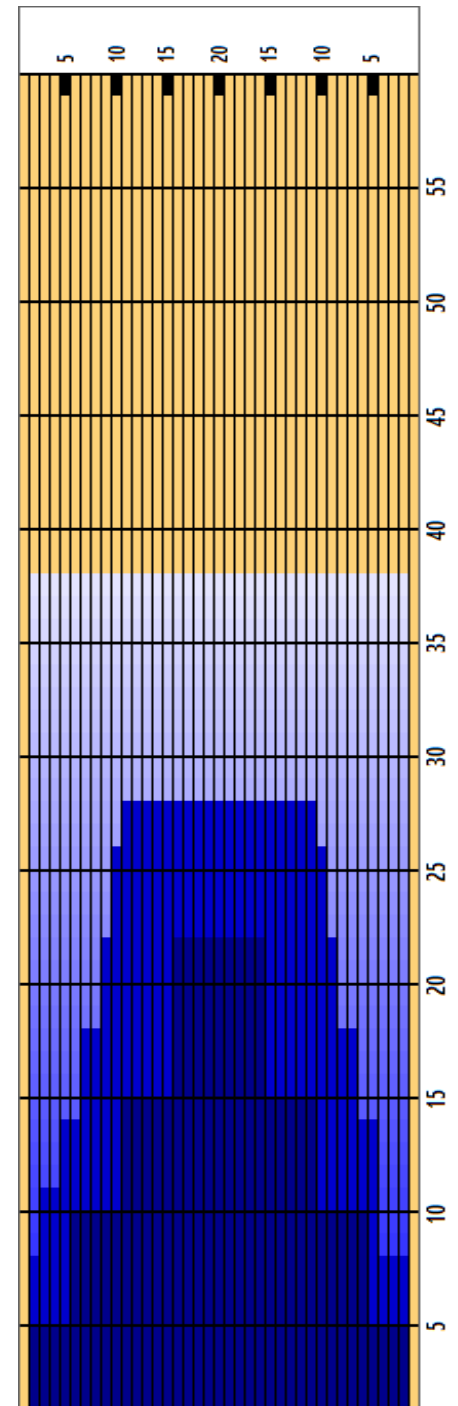


Oil Pattern Distance	38	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	11.7 mL	Reverse Oil Total	16.3 mL	Volume Oil Total	28 mL
Tank Configuration	B Only	Tank A Conditioner	Current	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	B	111	0.0	5.1	5.1	5550
2	6L	6R	2	18	3	B	58	5.1	10.2	5.1	2900
3	11L	11R	2	18	3	B	38	10.2	15.3	5.1	1900
4	16L	16R	3	18	3	B	27	15.3	22.9	7.6	1350
5	2L	2R	0	18	3	B	0	22.9	38.0	15.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	28.0	-10.0	0
2	11L	11R	1	18	3	B	19	28.0	25.5	-2.5	950
3	10L	10R	2	14	3	B	42	25.5	21.6	-3.9	2100
4	9L	9R	2	14	3	B	46	21.6	17.7	-3.9	2300
5	7L	7R	2	14	3	B	54	17.7	13.8	-3.9	2700
6	5L	5R	2	10	3	B	62	13.8	11.0	-2.8	3100
7	3L	5R	2	10	3	B	66	11.0	8.2	-2.8	3300
8	2L	2R	1	10	3	B	37	8.2	6.8	-1.4	1850
9	2L	2R	0	10	3	B	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.62	1.38	1.09	1.09	1.38	2.89

