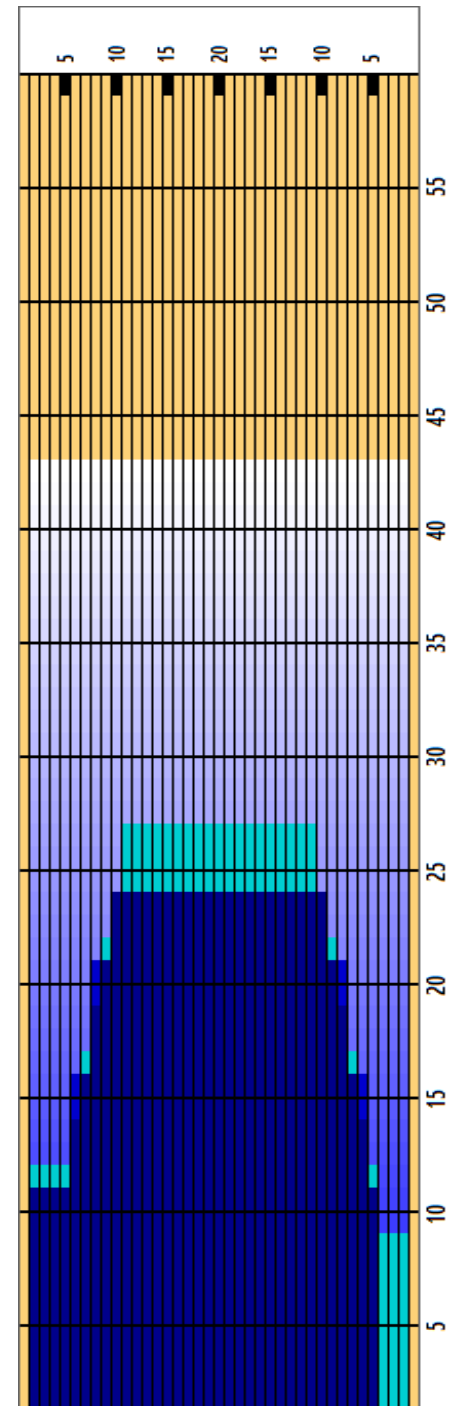


Oil Pattern Distance	43	Reverse Brush Drop	39	Oil Per Board	50 ul
Forward Oil Total	20 mL	Reverse Oil Total	8.15 mL	Volume Oil Total	28.15 mL
Tank Configuration	A Only	Tank A Conditioner	Current	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	A	222	0.0	9.9	9.9	11100
2	2L	5R	1	18	3	A	34	9.9	12.4	2.5	1700
3	6L	6R	1	18	3	A	29	12.4	14.9	2.5	1450
4	7L	7R	1	18	3	A	27	14.9	17.4	2.5	1350
5	8L	8R	1	18	3	A	25	17.4	19.9	2.5	1250
6	9L	9R	1	18	3	A	23	19.9	22.4	2.5	1150
7	10L	10R	1	18	3	A	21	22.4	24.9	2.5	1050
8	11L	11R	1	18	3	A	19	24.9	27.4	2.5	950
9	2L	2R	0	22	3	A	0	27.4	43.0	15.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	A	0	43.0	39.0	-4.0	0
2	2L	2R	0	30	2	A	0	39.0	38.0	-1.0	0
3	2L	2R	0	22	3	A	0	38.0	24.0	-14.0	0
4	10L	10R	1	22	3	A	21	24.0	20.9	-3.1	1050
5	8L	8R	2	18	3	A	50	20.9	15.8	-5.1	2500
6	6L	6R	2	18	3	A	58	15.8	10.7	-5.1	2900
7	2L	5R	1	18	3	A	34	10.7	8.2	-2.5	1700
8	2L	2R	0	14	3	A	0	8.2	0.0	-8.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.02	1.09	1	1	1.09	2.21

