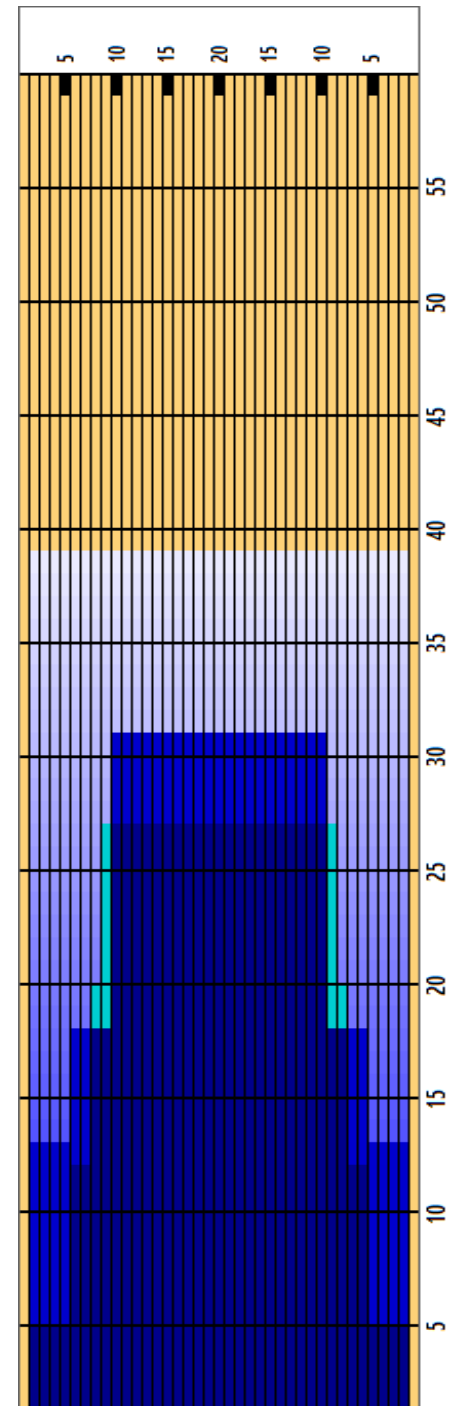


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	15.39 mL	Reverse Oil Total	10.665 mL	Volume Oil Total	26.055 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	4995
2	6L	6R	3	18	3	A	87	5.1	12.7	7.6	3915
3	8L	8R	3	18	3	A	75	12.7	20.3	7.6	3375
4	9L	9R	3	18	3	A	69	20.3	27.9	7.6	3105
5	2L	2R	0	18	3	A	0	27.9	39.0	11.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	31.0	-8.0	0
2	10L	10R	5	18	3	B	105	31.0	18.3	-12.7	4725
3	6L	6R	2	18	3	B	58	18.3	13.2	-5.1	2610
4	2L	2R	2	18	3	B	74	13.2	8.1	-5.1	3330
5	2L	2R	0	10	3	B	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3	1.14	1	1	1.14	3

