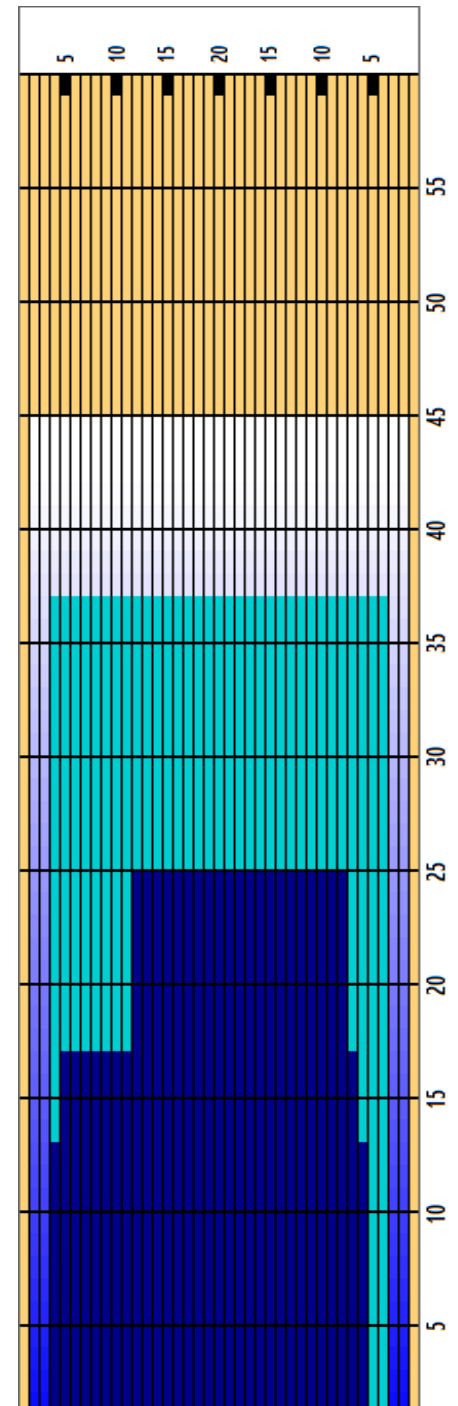


Oil Pattern Distance	45	Reverse Brush Drop	43	Oil Per Board	40 ul
Forward Oil Total	18.64 mL	Reverse Oil Total	9.4 mL	Volume Oil Total	28.04 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	18	3	A	37	0.0	0.0	0.0	1480
2	4L	4R	5	18	3	A	165	0.0	12.7	12.7	6600
3	4L	4R	8	22	3	A	264	12.7	37.6	24.9	10560
4	2L	2R	0	26	3	A	0	37.6	45.0	7.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	B	0	45.0	43.0	-2.0	0
2	2L	2R	0	26	2	B	0	43.0	41.0	-2.0	0
3	2L	2R	0	22	3	B	0	41.0	25.0	-16.0	0
4	12L	8R	2	14	3	B	42	25.0	21.1	-3.9	1680
5	12L	8R	2	14	3	B	42	21.1	17.2	-3.9	1680
6	5L	7R	2	14	3	B	58	17.2	13.3	-3.9	2320
7	4L	6R	3	14	3	B	93	13.3	7.4	-5.9	3720
8	2L	2R	0	10	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.53	1.16	1	1	1	1.77

