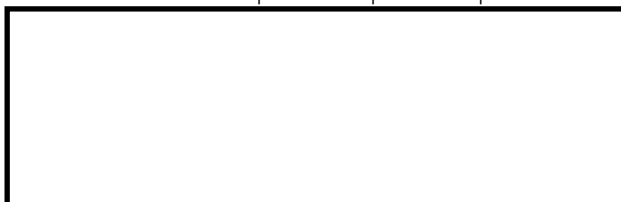
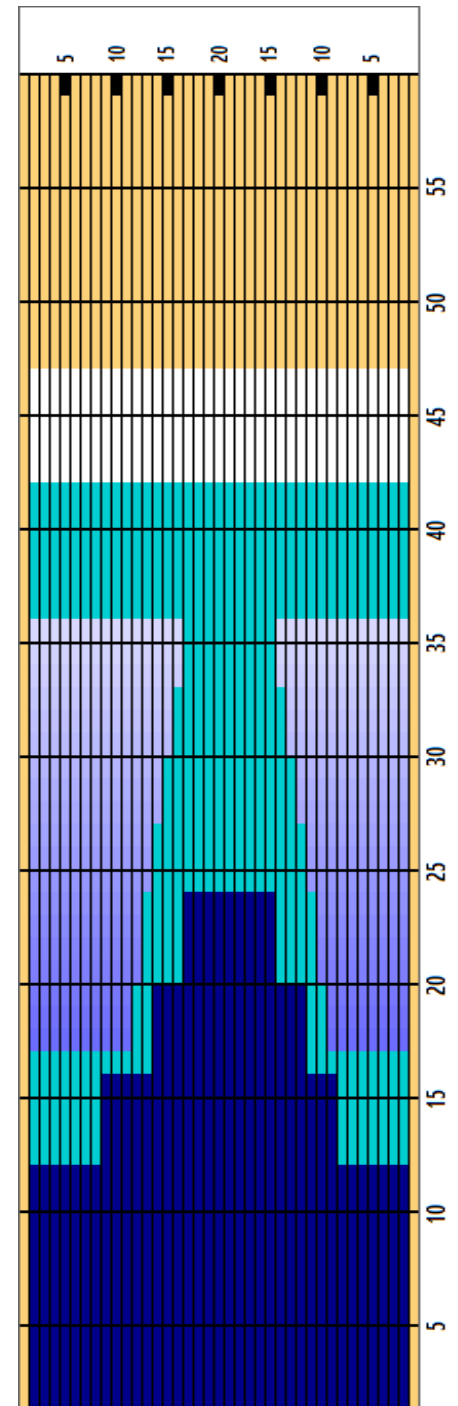


Oil Pattern Distance	47	Reverse Brush Drop	30	Oil Per Board	40 ul
Forward Oil Total	18.16 mL	Reverse Oil Total	6.72 mL	Volume Oil Total	24.88 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	8	18	3	A	296	0.0	17.8	17.8	11840
2	12L	10R	1	22	3	A	19	17.8	20.9	3.1	760
3	13L	11R	1	22	3	A	17	20.9	24.0	3.1	680
4	14L	12R	1	22	3	A	15	24.0	27.1	3.1	600
5	15L	13R	1	22	3	A	13	27.1	30.2	3.1	520
6	16L	14R	1	22	3	A	11	30.2	33.3	3.1	440
7	17L	15R	1	22	3	A	9	33.3	36.4	3.1	360
8	2L	2R	2	22	3	A	74	36.4	42.6	6.2	2960
9	2L	2R	0	26	3	A	0	42.6	47.0	4.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	47.0	24.0	-23.0	0
2	17L	15R	2	14	3	B	18	24.0	20.1	-3.9	720
3	14L	12R	2	14	3	B	30	20.1	16.2	-3.9	1200
4	9L	9R	2	14	3	B	46	16.2	12.3	-3.9	1840
5	2L	2R	2	14	3	B	74	12.3	8.4	-3.9	2960
6	2L	2R	0	14	3	B	0	8.4	0.0	-8.4	0

Cleaner Ratio Main Mix                    NA      Forward  
 Cleaner Ratio Back End Mix            NA      Reverse  
 Cleaner Ratio Back End Distance      NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2	1.74	1.2	1.06	1.58	2

