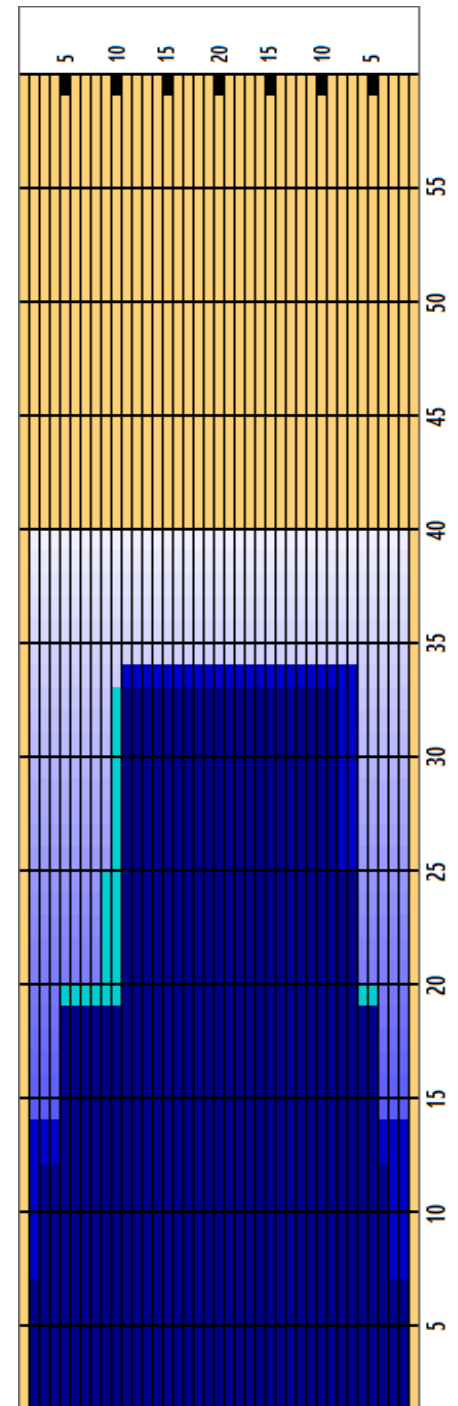


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	19.125 mL	Reverse Oil Total	12.33 mL	Volume Oil Total	31.455 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	6660
2	3L	4R	2	18	3	A	68	7.6	12.7	5.1	3060
3	5L	5R	3	18	3	A	93	12.7	20.3	7.6	4185
4	9L	7R	2	18	3	A	50	20.3	25.4	5.1	2250
5	10L	9R	3	18	3	A	66	25.4	33.0	7.6	2970
6	2L	2R	0	18	3	A	0	33.0	40.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	34.0	-6.0	0
2	11L	7R	6	18	3	B	138	34.0	18.7	-15.3	6210
3	5L	5R	2	18	3	B	62	18.7	13.6	-5.1	2790
4	2L	2R	2	18	3	B	74	13.6	8.5	-5.1	3330
5	2L	2R	0	14	3	B	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.18	1.28	1	1	1.03	1.97

