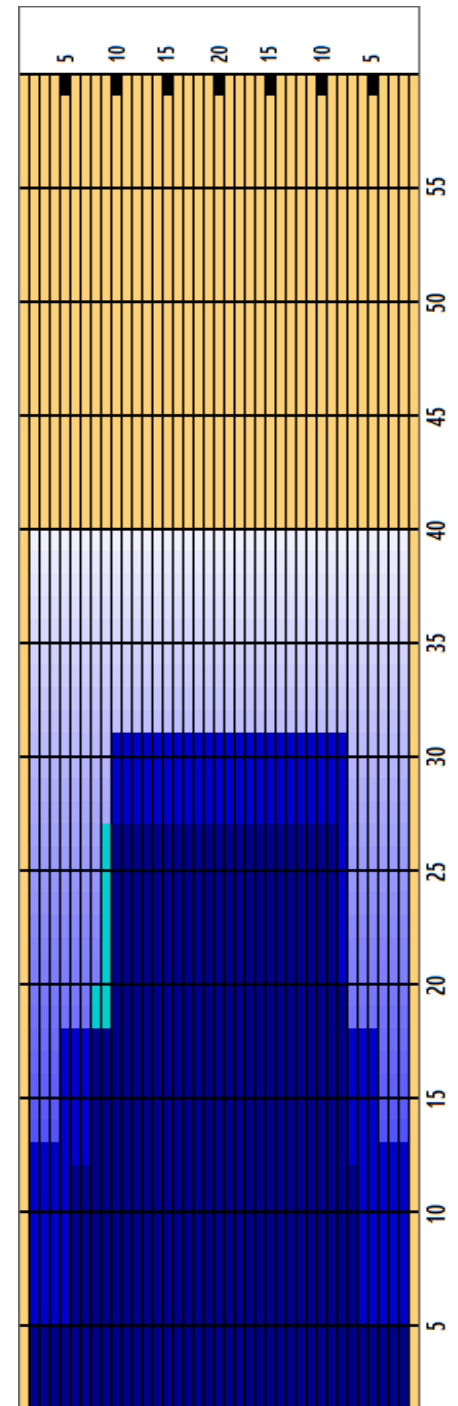


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	45 ul
Forward Oil Total	15.255 mL	Reverse Oil Total	11.295 mL	Volume Oil Total	26.55 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	4995
2	6L	7R	3	18	3	A	84	5.1	12.7	7.6	3780
3	8L	8R	3	18	3	A	75	12.7	20.3	7.6	3375
4	9L	9R	3	18	3	A	69	20.3	27.9	7.6	3105
5	2L	2R	0	22	3	A	0	27.9	40.0	12.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	31.0	-9.0	0
2	10L	8R	5	18	3	B	115	31.0	18.3	-12.7	5175
3	5L	5R	2	18	3	B	62	18.3	13.2	-5.1	2790
4	2L	2R	2	18	3	B	74	13.2	8.1	-5.1	3330
5	2L	2R	0	10	3	B	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.84	1.14	1	1	1.03	3.09

