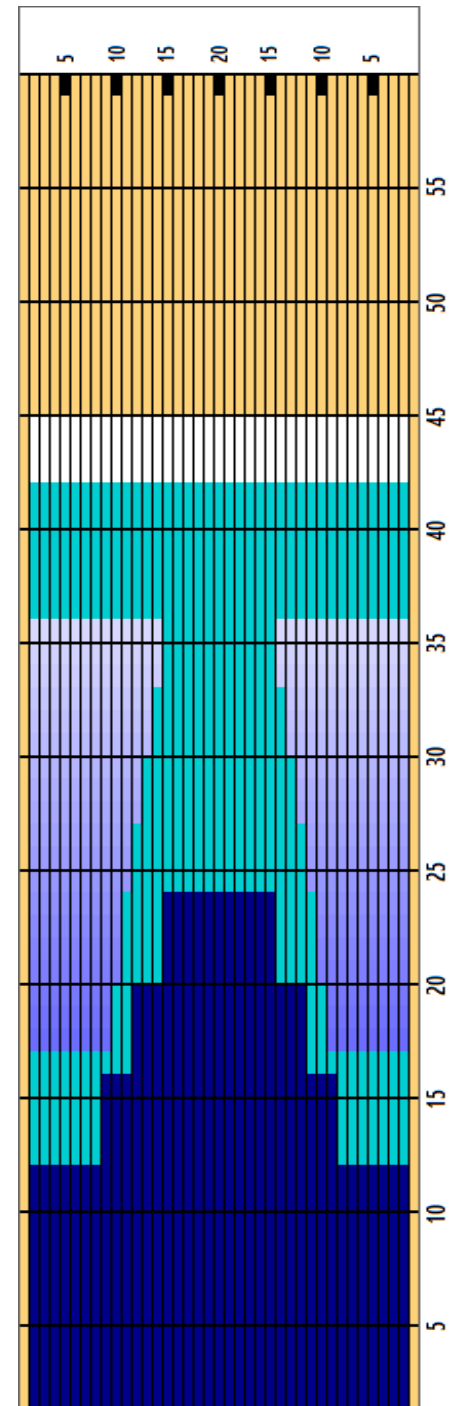


Oil Pattern Distance	45	Reverse Brush Drop	30	Oil Per Board	45 ul
Forward Oil Total	20.97 mL	Reverse Oil Total	7.92 mL	Volume Oil Total	28.89 mL
Tank Configuration	N/A	Tank A Conditioner	Navigate	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	8	18	3	A	296	0.0	17.8	17.8	13320
2	10L	10R	1	22	3	A	21	17.8	20.9	3.1	945
3	11L	11R	1	22	3	A	19	20.9	24.0	3.1	855
4	12L	12R	1	22	3	A	17	24.0	27.1	3.1	765
5	13L	13R	1	22	3	A	15	27.1	30.2	3.1	675
6	14L	14R	1	22	3	A	13	30.2	33.3	3.1	585
7	15L	15R	1	22	3	A	11	33.3	36.4	3.1	495
8	2L	2R	2	22	3	A	74	36.4	42.6	6.2	3330
9	2L	2R	0	26	3	A	0	42.6	45.0	2.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	24.0	-21.0	0
2	15L	15R	2	14	3	B	22	24.0	20.1	-3.9	990
3	12L	12R	2	14	3	B	34	20.1	16.2	-3.9	1530
4	9L	9R	2	14	3	B	46	16.2	12.3	-3.9	2070
5	2L	2R	2	14	3	B	74	12.3	8.4	-3.9	3330
6	2L	2R	0	14	3	B	0	8.4	0.0	-8.4	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2	1.58	1.06	1.06	1.58	2

