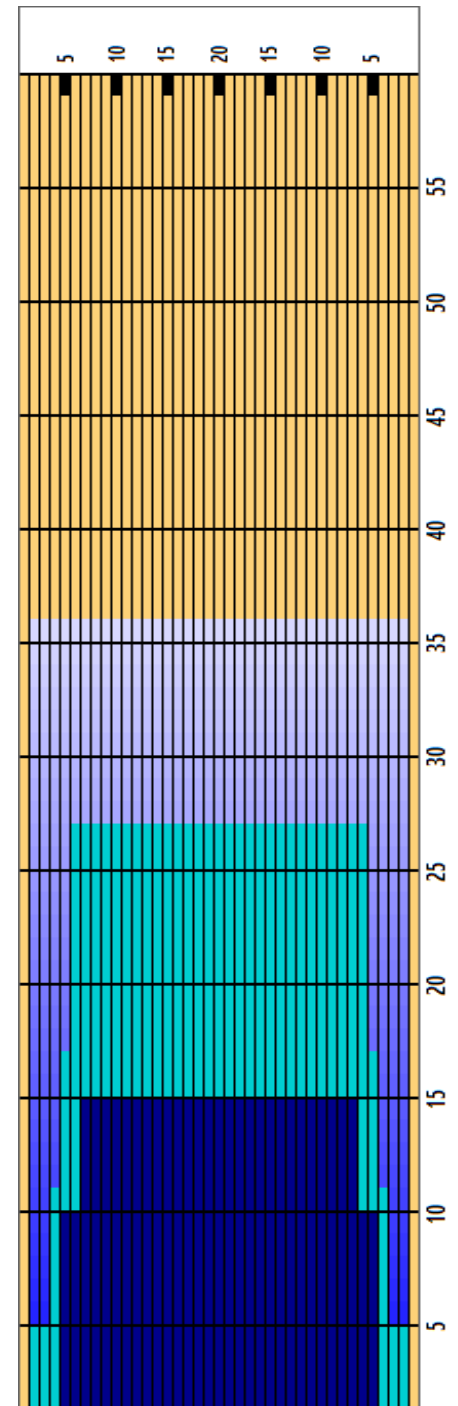


Oil Pattern Distance	36	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	20.52 mL	Reverse Oil Total	5.22 mL	Volume Oil Total	25.74 mL
Tank Configuration	N/A	Tank A Conditioner	Navigate	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	B	148	0.0	5.9	5.9	6660
2	4L	4R	3	14	3	B	99	5.9	11.8	5.9	4455
3	5L	5R	3	14	3	B	93	11.8	17.7	5.9	4185
4	6L	6R	4	18	3	B	116	17.7	27.9	10.2	5220
5	2L	2R	0	22	3	B	0	27.9	36.0	8.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	15.0	-21.0	0
2	7L	7R	2	18	4	B	54	15.0	9.9	-5.1	2430
3	5L	5R	2	14	4	B	62	9.9	6.0	-3.9	2790
4	2L	2R	0	14	4	B	0	6.0	0.0	-6.0	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.58	1	1	1	1	1.58

