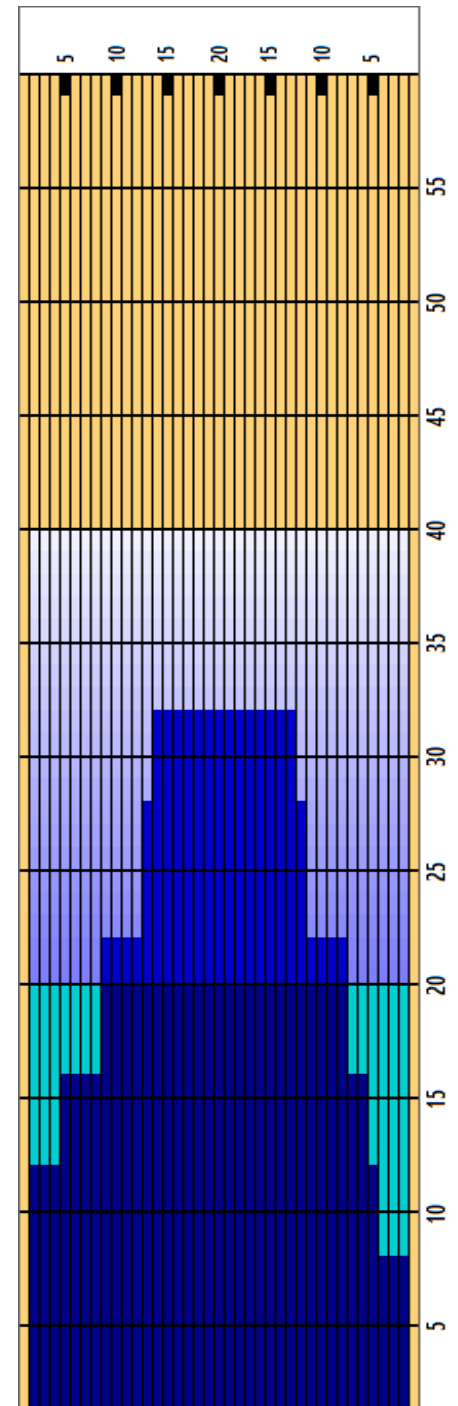


Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	15.65 mL	Volume Oil Total	32.3 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	18	3	A	333	0.0	20.4	20.4	16650
2	2L	2R	0	18	3	A	0	20.4	37.0	16.6	0
3	2L	2R	0	10	3	A	0	37.0	40.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	1	B	0	40.0	35.0	-5.0	0
2	2L	2R	0	30	2	B	0	35.0	32.0	-3.0	0
3	14L	13R	2	14	3	B	28	32.0	28.1	-3.9	1400
4	13L	12R	3	14	3	B	48	28.1	22.2	-5.9	2400
5	9L	8R	3	14	3	B	72	22.2	16.3	-5.9	3600
6	5L	6R	2	14	3	B	60	16.3	12.4	-3.9	3000
7	2L	5R	2	14	3	B	68	12.4	8.5	-3.9	3400
8	2L	2R	1	10	3	B	37	8.5	7.1	-1.4	1850
9	2L	2R	0	10	3	B	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.67	1.34	1.02	1	1.25	1.83

