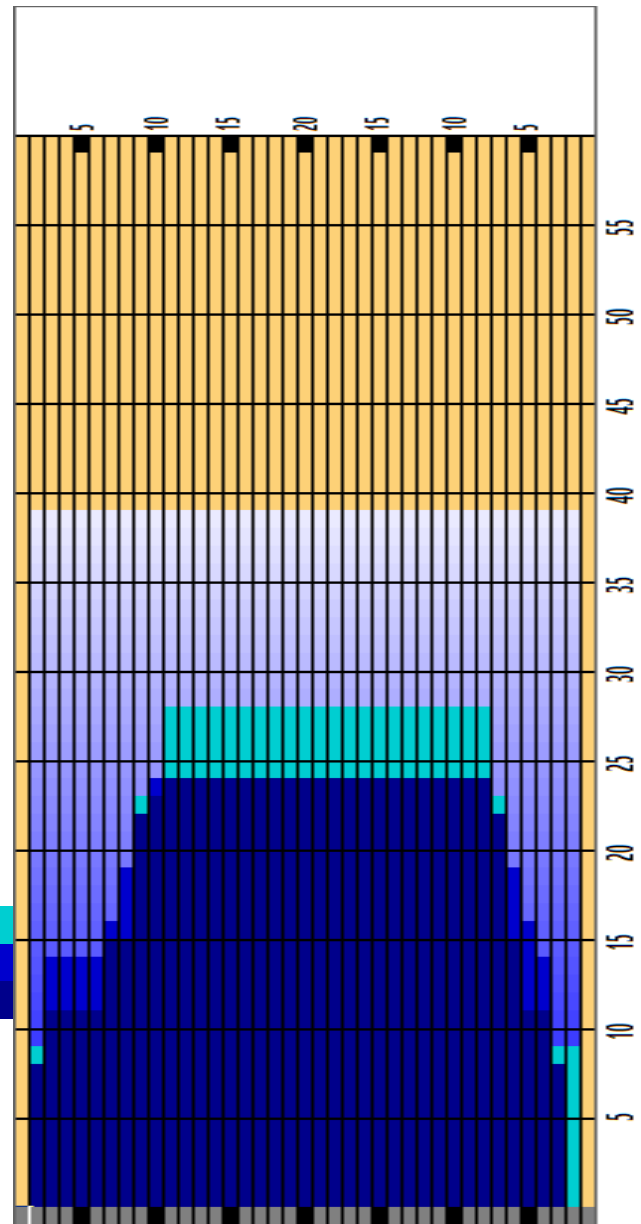


Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	45 ul
Forward Oil Total	19.395 mL	Reverse Oil Total	10.89 mL	Volume Oil Total	30.285 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	B	222	0.0	9.9	9.9	9990
2	3L	4R	1	14	3	B	34	9.9	11.8	1.9	1530
3	7L	6R	2	14	3	B	56	11.8	15.7	3.9	2520
4	9L	7R	3	18	3	B	75	15.7	23.3	7.6	3375
5	11L	8R	2	18	3	B	44	23.3	28.4	5.1	1980
6	2L	2R	0	18	3	B	0	28.4	39.0	10.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	24.0	-15.0	0
2	10L	8R	1	18	3	A	23	24.0	21.5	-2.5	1035
3	9L	7R	1	18	3	A	25	21.5	19.0	-2.5	1125
4	8L	6R	1	18	3	A	27	19.0	16.5	-2.5	1215
5	7L	5R	1	18	3	A	29	16.5	14.0	-2.5	1305
6	3L	4R	3	14	4	A	102	14.0	8.1	-5.9	4590
7	2L	3R	1	14	4	A	36	8.1	6.2	-1.9	1620
8	2L	2R	0	14	4	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.9	1.12	1	1	1	1.72

