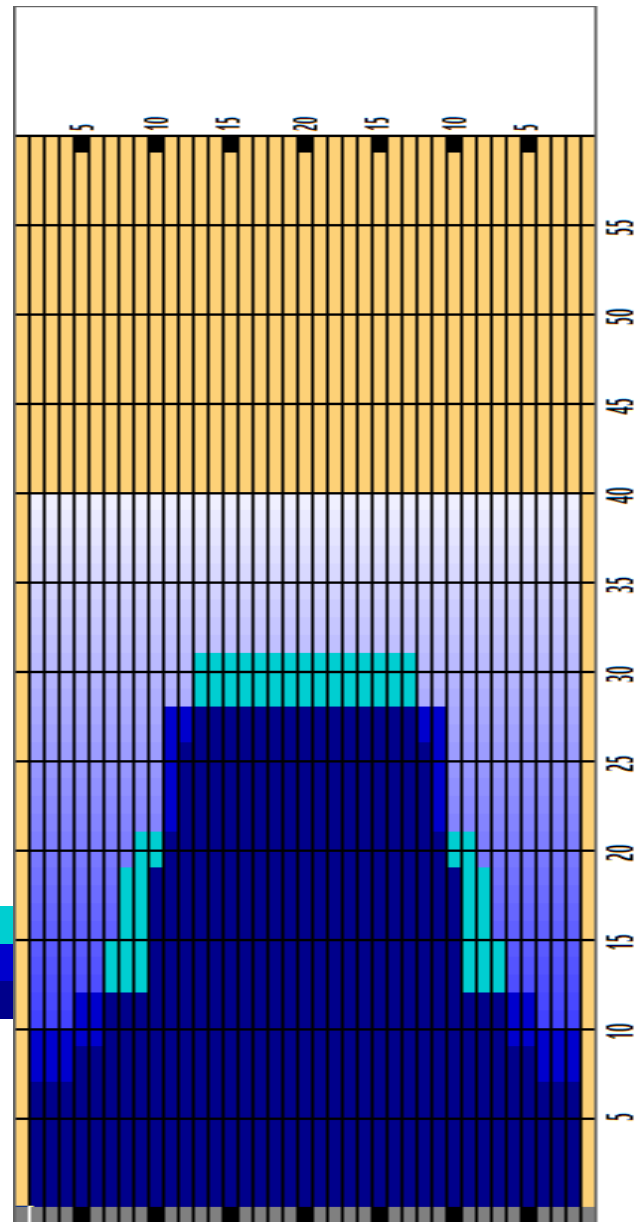


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	17.36 mL	Reverse Oil Total	6.68 mL	Volume Oil Total	24.04 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	7400
2	5L	5R	1	14	3	A	31	7.9	9.8	1.9	1240
3	7L	7R	3	14	3	A	81	9.8	15.7	5.9	3240
4	8L	8R	2	14	3	A	50	15.7	19.6	3.9	2000
5	9L	9R	1	14	3	A	23	19.6	21.5	1.9	920
6	12L	12R	2	18	3	A	34	21.5	26.6	5.1	1360
7	13L	13R	2	18	3	A	30	26.6	31.7	5.1	1200
8	2L	2R	0	18	3	A	0	31.7	38.0	6.3	0
9	2L	2R	0	22	3	A	0	38.0	40.0	2.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	40.0	28.0	-12.0	0
2	11L	11R	3	22	3	B	57	28.0	18.7	-9.3	2280
3	10L	10R	2	22	3	B	42	18.7	12.5	-6.2	1680
4	5L	5R	1	18	3	B	31	12.5	10.0	-2.5	1240
5	2L	2R	1	18	3	B	37	10.0	7.5	-2.5	1480
6	2L	2R	0	14	3	B	0	7.5	0.0	-7.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.95	1.39	1	1	1.39	2.95

