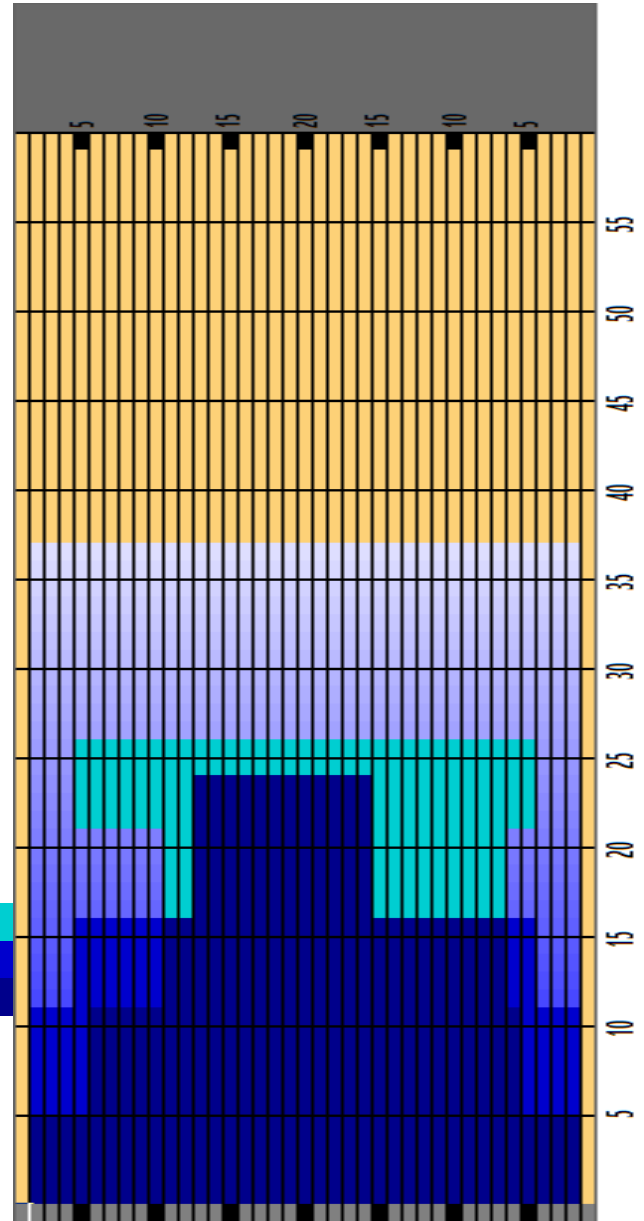


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	18 mL	Reverse Oil Total	6.75 mL	Volume Oil Total	24.75 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	A	148	0.0	5.9	5.9	7400
2	6L	6R	2	50	18	3	A	58	5.9	11.0	5.1	2900
3	11L	7R	4	50	18	3	A	92	11.0	21.2	10.2	4600
4	5L	5R	2	50	18	3	A	62	21.2	26.3	5.1	3100
5	2L	2R	0	50	18	3	A	0	26.3	37.0	10.7	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	B	0	37.0	24.0	-13.0	0
2	13L	16R	3	50	18	3	B	36	24.0	16.4	-7.6	1800
3	5L	5R	2	50	18	3	B	62	16.4	11.3	-5.1	3100
4	2L	2R	1	50	18	3	B	37	11.3	8.8	-2.5	1850
5	2L	2R	0	50	14	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.2	1.43	1	1.11	1.2	2

