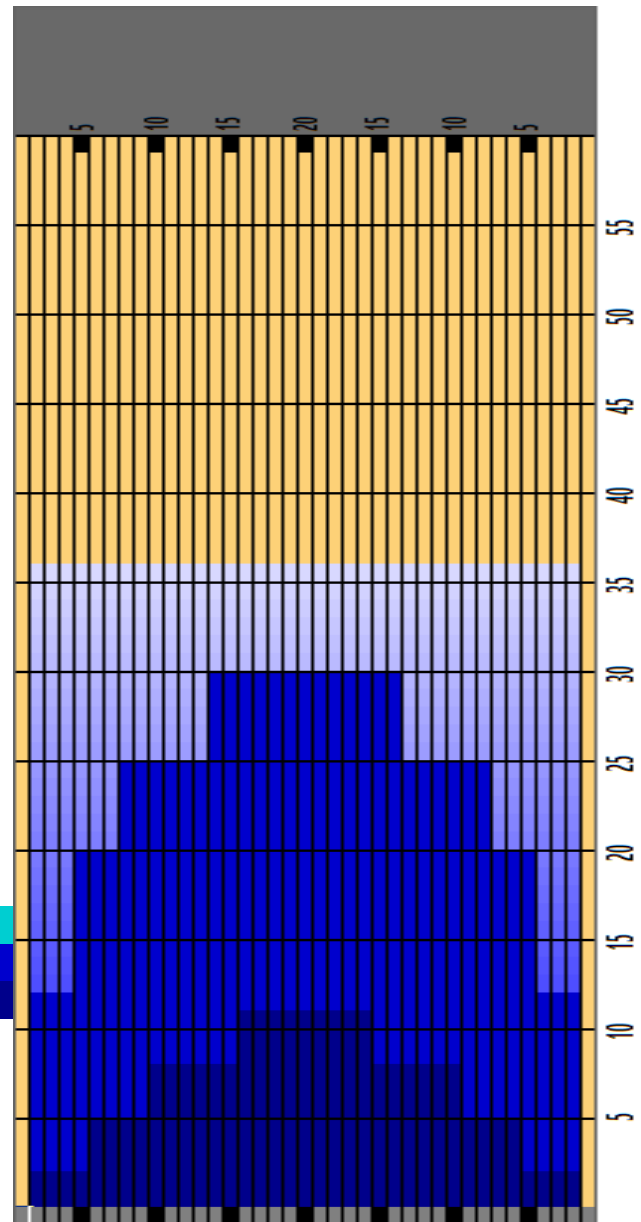


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	55 ul
Forward Oil Total	12.595 mL	Reverse Oil Total	13.365 mL	Volume Oil Total	25.96 mL
Tank Configuration	N/A	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	3	A	111	0.0	2.8	2.8	6105
2	6L	6R	2	10	3	A	58	2.8	5.6	2.8	3190
3	10L	10R	2	10	3	A	42	5.6	8.4	2.8	2310
4	16L	16R	2	10	3	A	18	8.4	11.2	2.8	990
5	2L	2R	0	10	3	A	0	11.2	15.0	3.8	0
6	2L	2R	0	14	3	A	0	15.0	20.0	5.0	0
7	2L	2R	0	18	3	A	0	20.0	36.0	16.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	36.0	36.0	0.0	0
2	2L	2R	0	18	3	B	0	36.0	30.0	-6.0	0
3	14L	14R	2	18	3	B	26	30.0	24.9	-5.1	1430
4	8L	8R	2	18	3	B	50	24.9	19.8	-5.1	2750
5	5L	5R	3	18	3	B	93	19.8	12.2	-7.6	5115
6	2L	2R	2	18	3	B	74	12.2	7.1	-5.1	4070
7	2L	2R	0	10	3	B	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.37	1.36	1.1	1.1	1.36	2.37

