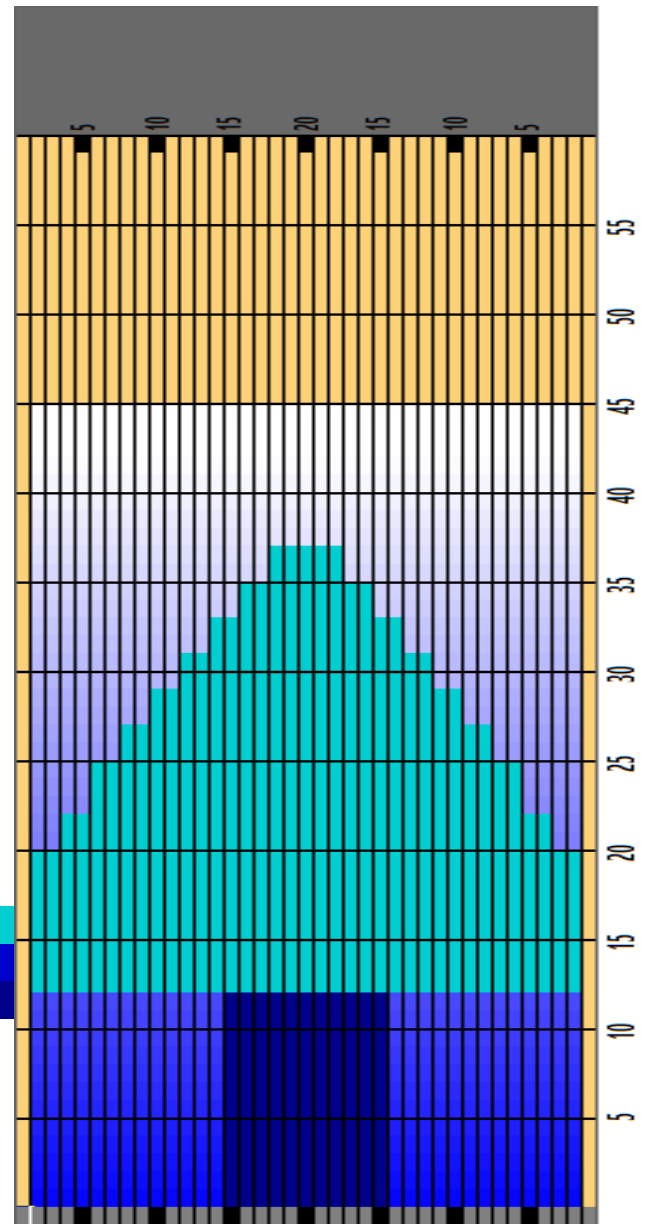
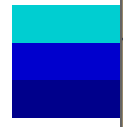


Oil Pattern Distance	45	Reverse Brush Drop	41	Oil Per Board	44 ul
Forward Oil Total	22.396 mL	Reverse Oil Total	2.42 mL	Volume Oil Total	24.816 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	22	3	A	37	0.0	0.0	1628	
2	15L	15R	4	22	3	A	44	0.0	12.4	1936	
3	2L	2R	6	10	3	A	222	12.4	20.9	9768	
4	4L	4R	1	10	3	A	33	20.9	22.3	1452	
5	6L	6R	2	10	3	A	58	22.3	25.1	2552	
6	8L	8R	2	10	3	A	50	25.1	27.9	2200	
7	10L	10R	1	14	3	A	21	27.9	29.8	924	
8	12L	12R	1	14	3	A	17	29.8	31.7	748	
9	14L	14R	1	14	3	A	13	31.7	33.6	572	
10	16L	16R	1	14	3	A	9	33.6	35.5	396	
11	18L	18R	1	14	3	A	5	35.5	37.4	220	
12	2L	2R	0	14	3	A	0	37.4	45.0	7.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	45.0	12.0	-33.0	0
2	15L	15R	5	10	3	B	55	12.0	5.0	-7.0	2420
3	2L	2R	0	10	3	B	0	5.0	0.0	-5.0	0

Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.02	2.03	1.26	1.26	2.03	3.02

