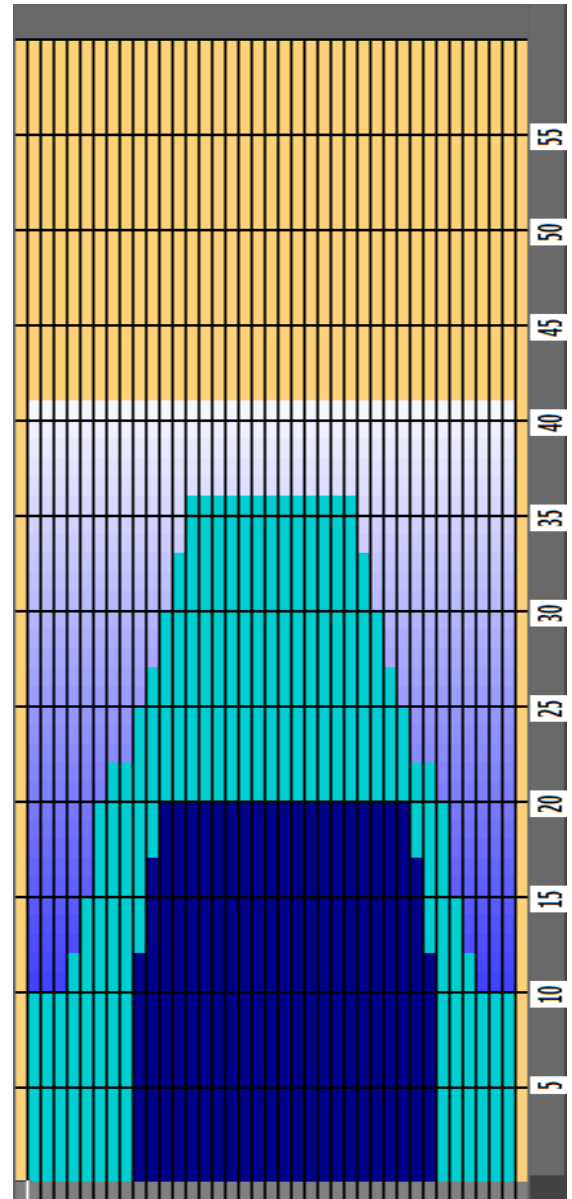


| | | | | | |
|----------------------|-----------|--------------------|----------|--------------------|----------|
| Oil Pattern Distance | 41 | Reverse Brush Drop | 34 | Oil Per Board | Multi ul |
| Forward Oil Total | 21.005 mL | Reverse Oil Total | 5.885 mL | Volume Oil Total | 26.89 mL |
| Tank Configuration | ALT | Tank A Conditioner | Ice | Tank B Conditioner | Ice |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|------|-------|--------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 5 | 53 | 18 | 4 | 185 | 0.0 | 10.2 | 10.2 | 9805 |
| 2 | 5L | 5R | 1 | 50 | 18 | 3 | 31 | 10.2 | 12.7 | 2.5 | 1550 |
| 3 | 6L | 6R | 1 | 50 | 18 | 3 | 29 | 12.7 | 15.2 | 2.5 | 1450 |
| 4 | 7L | 7R | 2 | 50 | 18 | 3 | 54 | 15.2 | 20.3 | 5.1 | 2700 |
| 5 | 8L | 8R | 1 | 50 | 18 | 3 | 25 | 20.3 | 22.8 | 2.5 | 1250 |
| 6 | 10L | 10R | 1 | 50 | 18 | 3 | 21 | 22.8 | 25.3 | 2.5 | 1050 |
| 7 | 11L | 11R | 1 | 50 | 18 | 3 | 19 | 25.3 | 27.8 | 2.5 | 950 |
| 8 | 12L | 12R | 1 | 50 | 18 | 3 | 17 | 27.8 | 30.3 | 2.5 | 850 |
| 9 | 13L | 13R | 1 | 50 | 22 | 3 | 15 | 30.3 | 33.4 | 3.1 | 750 |
| 10 | 14L | 14R | 1 | 50 | 22 | 3 | 13 | 33.4 | 36.5 | 3.1 | 650 |
| 11 | 2L | 2R | 0 | 50 | 26 | 2 | 0 | 36.5 | 41.0 | 4.5 | 0 |

| | START | STOP | LOADS | MICS | SPEED | BUFFER | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|------|-------|--------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 50 | 30 | 3 | 0 | 41.0 | 20.0 | -21.0 | 0 |
| 2 | 12L | 10R | 1 | 55 | 22 | 3 | 19 | 20.0 | 16.9 | -3.1 | 1045 |
| 3 | 11L | 9R | 2 | 55 | 18 | 4 | 42 | 16.9 | 11.8 | -5.1 | 2310 |
| 4 | 10L | 8R | 2 | 55 | 18 | 4 | 46 | 11.8 | 6.7 | -5.1 | 2530 |
| 5 | 2L | 2R | 0 | 50 | 18 | 4 | 0 | 6.7 | 0.0 | -6.7 | 0 |



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|---------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle:Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 3.1 | 1.49 | 1.01 | 1.01 | 1.29 | 3.1 |

