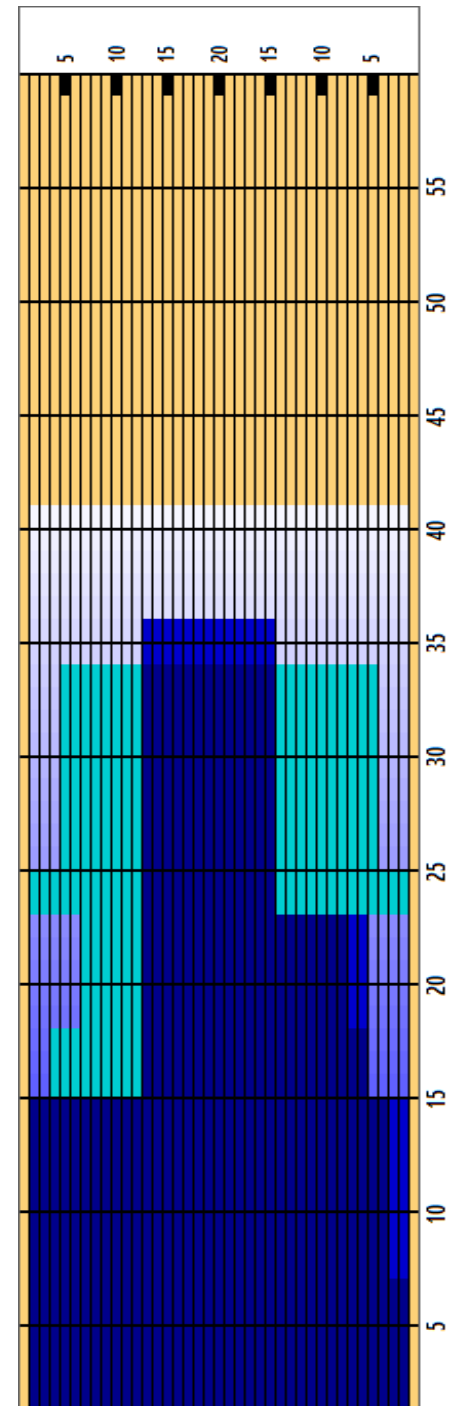


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	23.039 mL	Reverse Oil Total	7.65 mL	Volume Oil Total	30.689 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	48	18	3	A	148	0.0	7.6	7.6	7104
2	2L	4R	3	45	18	3	A	105	7.6	15.2	7.6	4725
3	4L	6R	2	55	10	3	A	62	15.2	18.0	2.8	3410
4	7L	8R	2	50	18	3	A	52	18.0	23.1	5.1	2600
5	2L	2R	1	40	18	3	A	37	23.1	25.6	2.5	1480
6	5L	5R	3	40	22	3	A	93	25.6	34.9	9.3	3720
7	2L	2R	0	50	22	3	A	0	34.9	41.0	6.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	B	0	41.0	36.0	-5.0	0
2	13L	15R	3	50	30	3	B	39	36.0	23.3	-12.7	1950
3	15L	6R	2	50	30	3	B	40	23.3	14.8	-8.5	2000
4	2L	2R	2	50	30	3	B	74	14.8	6.3	-8.5	3700
5	2L	2R	0	50	10	3	B	0	6.3	0.0	-6.3	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance        NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.62	1.31	1.04	1.06	1.17	1.76

