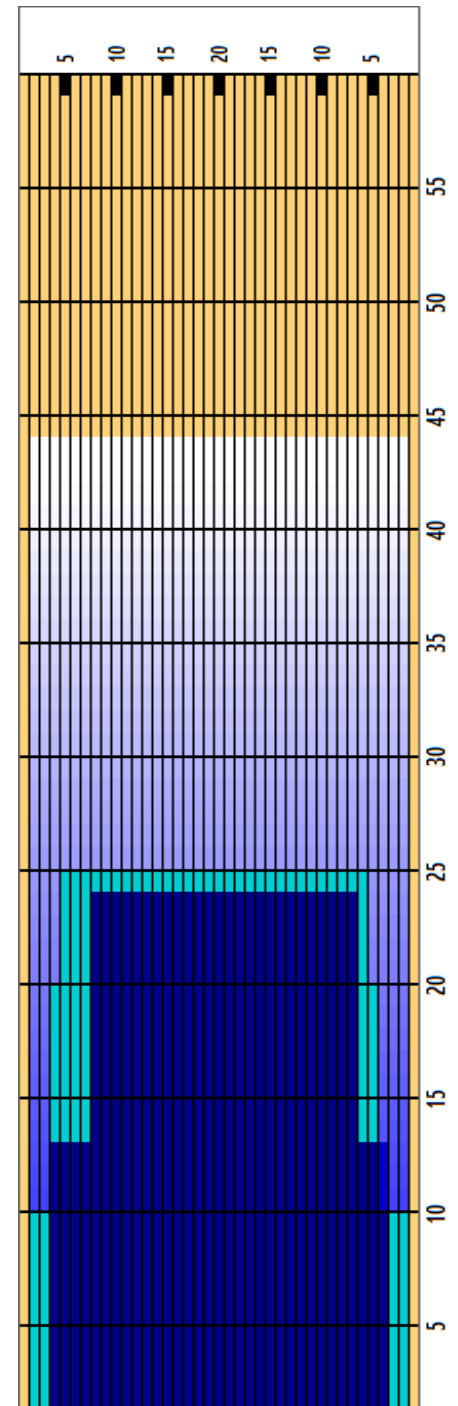


Oil Pattern Distance	44	Reverse Brush Drop	38	Oil Per Board	55 ul
Forward Oil Total	20.515 mL	Reverse Oil Total	7.92 mL	Volume Oil Total	28.435 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	B	185	0.0	10.2	10.2	10175
2	4L	5R	4	18	3	B	128	10.2	20.4	10.2	7040
3	5L	6R	2	18	3	B	60	20.4	25.5	5.1	3300
4	2L	2R	0	22	3	B	0	25.5	44.0	18.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	44.0	24.0	-20.0	0
2	8L	7R	3	26	3	A	78	24.0	13.0	-11.0	4290
3	4L	4R	2	22	3	A	66	13.0	6.8	-6.2	3630
4	2L	2R	0	18	3	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.45	1	1	1	1	1.54

