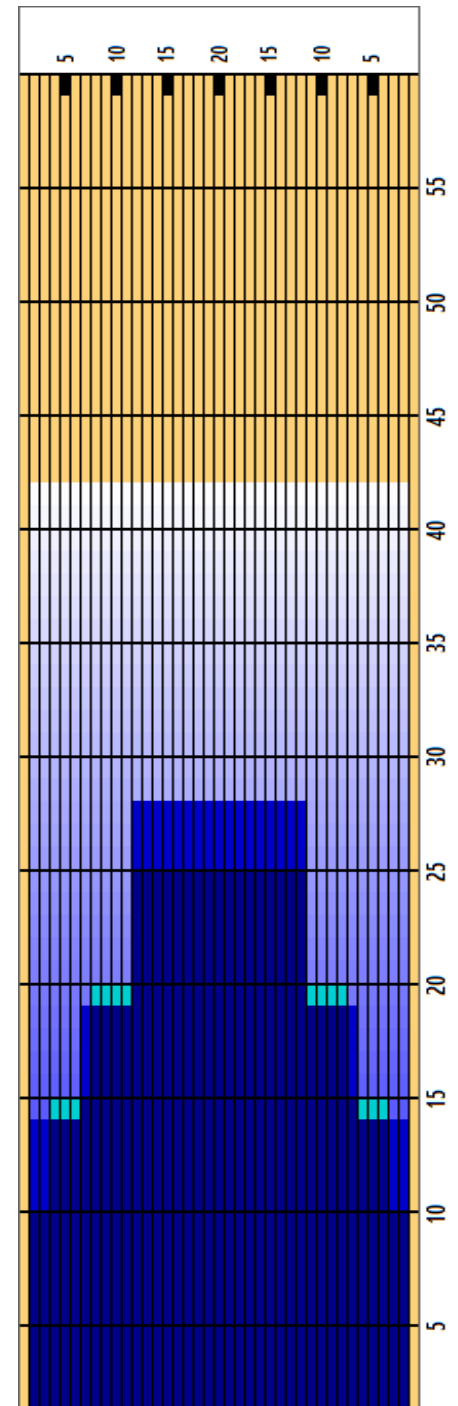


Oil Pattern Distance	42	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	8.95 mL	Volume Oil Total	25.7 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	9250
2	4L	4R	2	18	3	A	66	10.2	15.3	5.1	3300
3	8L	8R	2	18	3	A	50	15.3	20.4	5.1	2500
4	12L	12R	2	18	3	A	34	20.4	25.5	5.1	1700
5	2L	2R	0	22	3	A	0	25.5	42.0	16.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	28.0	-14.0	0
2	12L	12R	3	22	3	B	51	28.0	18.7	-9.3	2550
3	7L	7R	2	18	3	B	54	18.7	13.6	-5.1	2700
4	2L	2R	2	18	3	B	74	13.6	8.5	-5.1	3700
5	2L	2R	0	14	3	B	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix                      NA      Forward  
 Cleaner Ratio Back End Mix                NA      Reverse  
 Cleaner Ratio Back End Distance         NA      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2	1.29	1	1	1.29	2

