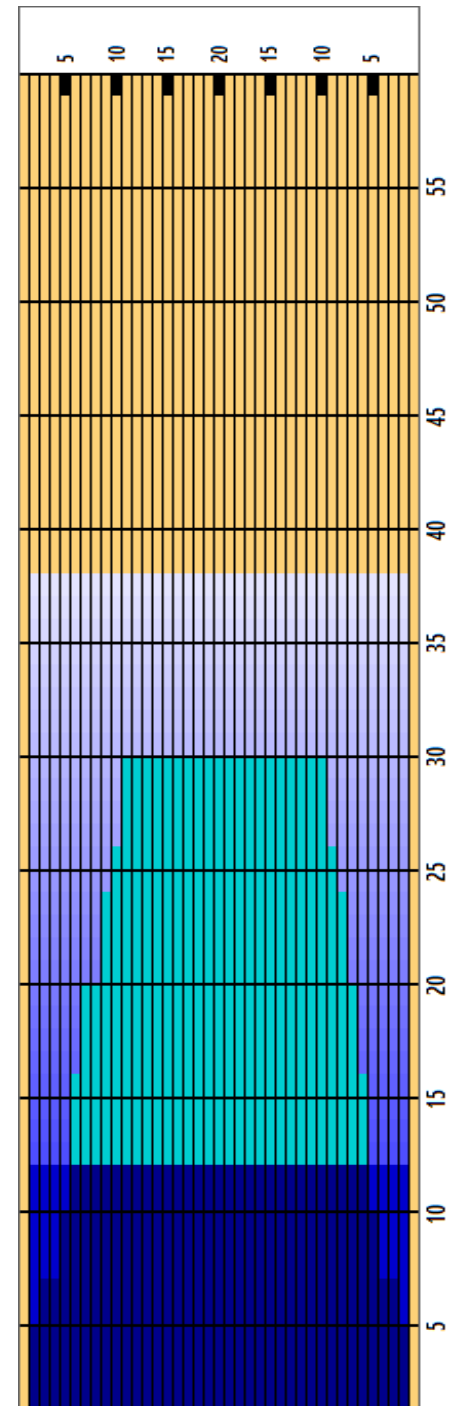


Oil Pattern Distance	38	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	26.65 mL	Reverse Oil Total	1.85 mL	Volume Oil Total	28.5 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	10	3	B	185	0.0	5.6	5.6	9250
2	3L	3R	1	10	3	B	35	5.6	7.0	1.4	1750
3	5L	5R	2	14	3	B	62	7.0	10.9	3.9	3100
4	6L	6R	3	14	3	B	87	10.9	16.8	5.9	4350
5	7L	7R	2	14	3	B	54	16.8	20.7	3.9	2700
6	9L	8R	2	14	3	B	48	20.7	24.6	3.9	2400
7	10L	9R	1	14	3	B	22	24.6	26.5	1.9	1100
8	11L	10R	2	14	3	B	40	26.5	30.4	3.9	2000
9	2L	2R	0	18	3	B	0	30.4	34.0	3.6	0
10	2L	2R	0	22	3	B	0	34.0	38.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	38.0	24.0	-14.0	0
2	2L	2R	0	18	3	B	0	24.0	12.0	-12.0	0
3	2L	2R	1	14	3	B	37	12.0	10.1	-1.9	1850
4	2L	2R	0	14	3	B	0	10.1	0.0	-10.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.94	1.12	1	1	1.06	1.94

