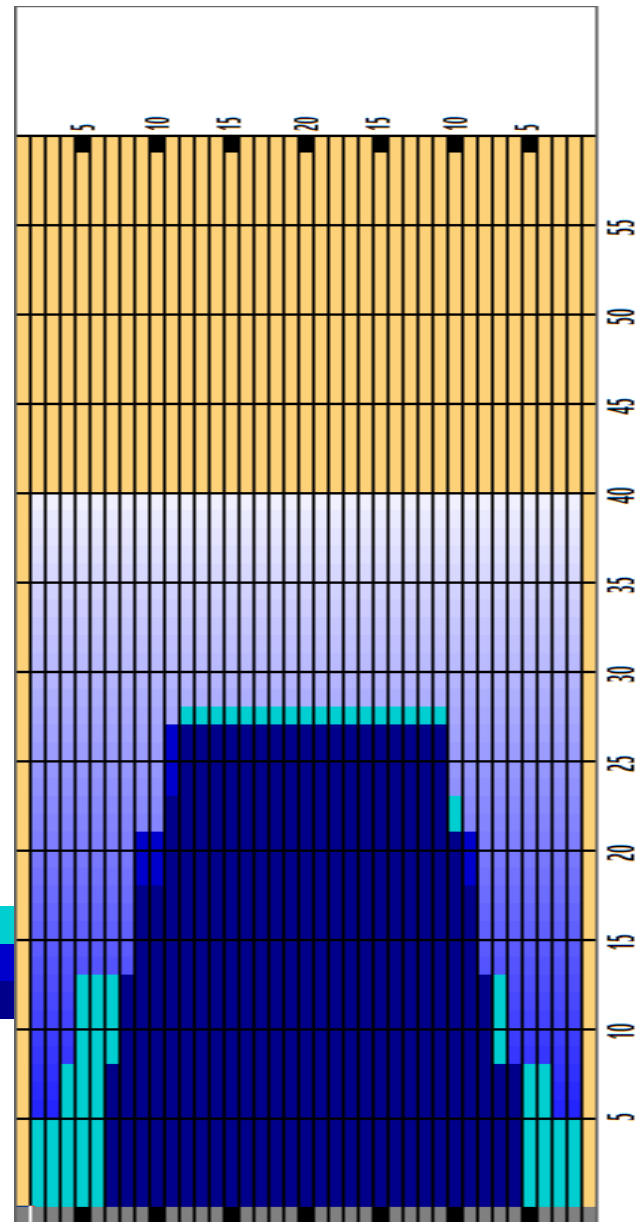


Oil Pattern Distance	40	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	16.245 mL	Reverse Oil Total	8.325 mL	Volume Oil Total	24.57 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	6660
2	4L	4R	1	18	3	A	33	5.9	8.4	2.5	1485
3	5L	7R	2	18	3	A	58	8.4	13.5	5.1	2610
4	9L	9R	2	18	3	A	46	13.5	18.6	5.1	2070
5	11L	10R	2	18	3	A	40	18.6	23.7	5.1	1800
6	12L	11R	2	18	3	A	36	23.7	28.8	5.1	1620
7	2L	2R	0	22	3	A	0	28.8	40.0	11.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	40.0	27.0	-13.0	0
2	11L	11R	2	22	3	A	38	27.0	20.8	-6.2	1710
3	9L	9R	3	18	3	A	69	20.8	13.2	-7.6	3105
4	8L	8R	2	18	3	A	50	13.2	8.1	-5.1	2250
5	7L	6R	1	14	3	A	28	8.1	6.2	-1.9	1260
6	2L	2R	0	10	3	A	0	6.2	0.0	-6.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.39	1.31	1	1	1.25	3.75

