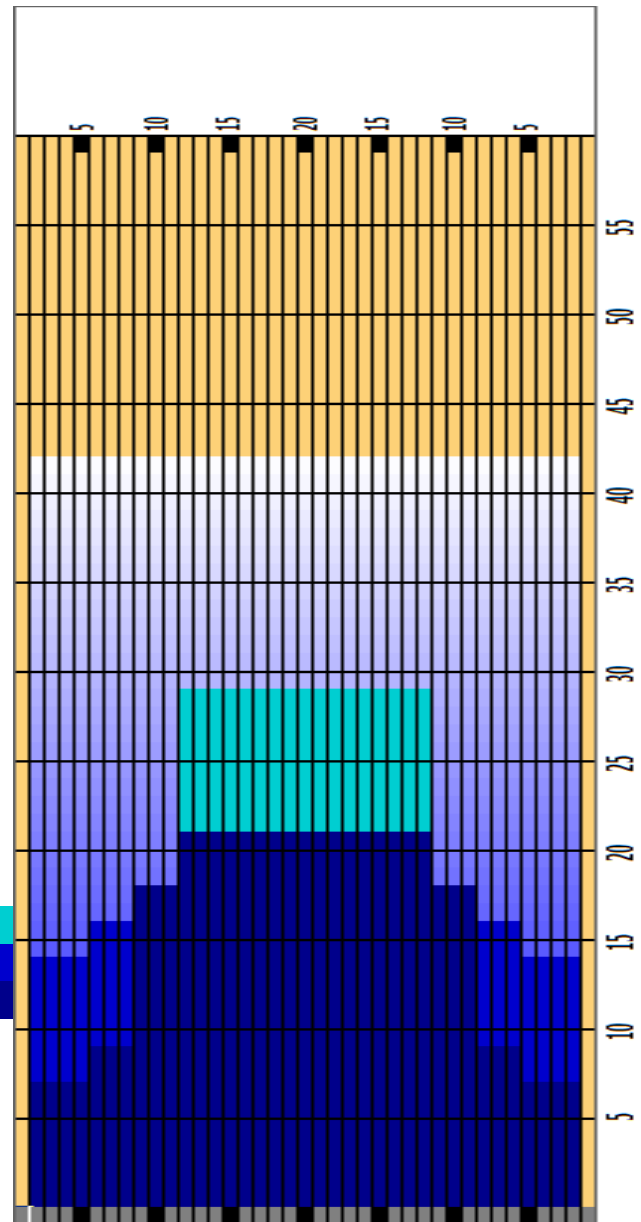


Oil Pattern Distance	42	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	18.7 mL	Reverse Oil Total	7.15 mL	Volume Oil Total	25.85 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	9250
2	6L	6R	1	14	3	A	29	7.9	9.8	1.9	1450
3	9L	9R	2	14	3	A	46	9.8	13.7	3.9	2300
4	9L	9R	2	18	3	A	46	13.7	18.8	5.1	2300
5	12L	12R	4	18	3	A	68	18.8	29.0	10.2	3400
6	2L	2R	0	18	3	A	0	29.0	34.0	5.0	0
7	2L	2R	0	22	3	A	0	34.0	42.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	21.0	-21.0	0
2	12L	12R	1	18	3	B	17	21.0	18.5	-2.5	850
3	9L	9R	1	18	3	B	23	18.5	16.0	-2.5	1150
4	6L	6R	1	18	3	B	29	16.0	13.5	-2.5	1450
5	2L	2R	2	18	3	B	74	13.5	8.4	-5.1	3700
6	2L	2R	0	14	3	B	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 This Pattern Up Loaded From Slot # 17 In Lane
 Machine On 9/10/2013 11:39 AM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	244	136	1	1	136	244

