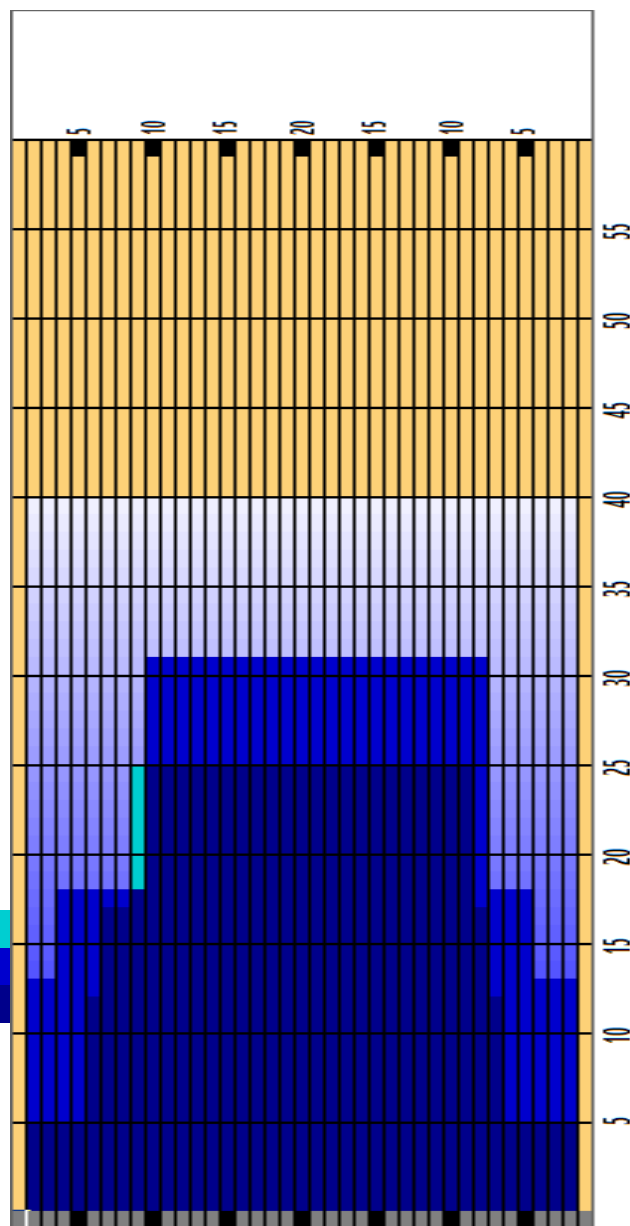


Oil Pattern Distance	40	Reverse Brush Drop	34	Oil Per Board	45 ul
Forward Oil Total	14.22 mL	Reverse Oil Total	11.385 mL	Volume Oil Total	25.605 mL
Tank Configuration	A-B	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	111	0.0	5.1	5.1	4995
2	6L	7R	3	18	3	84	5.1	12.7	7.6	3780
3	7L	8R	2	18	3	52	12.7	17.8	5.1	2340
4	9L	9R	3	18	3	69	17.8	25.4	7.6	3105
5	2L	2R	0	22	3	0	25.4	40.0	14.6	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	40.0	31.0	-9.0	0
2	10L	8R	5	18	3	115	31.0	18.3	-12.7	5175
3	4L	5R	2	18	3	64	18.3	13.2	-5.1	2880
4	2L	2R	2	18	3	74	13.2	8.1	-5.1	3330
5	2L	2R	0	10	3	0	8.1	0.0	-8.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.44	1.15	1	1	1.03	2.94

