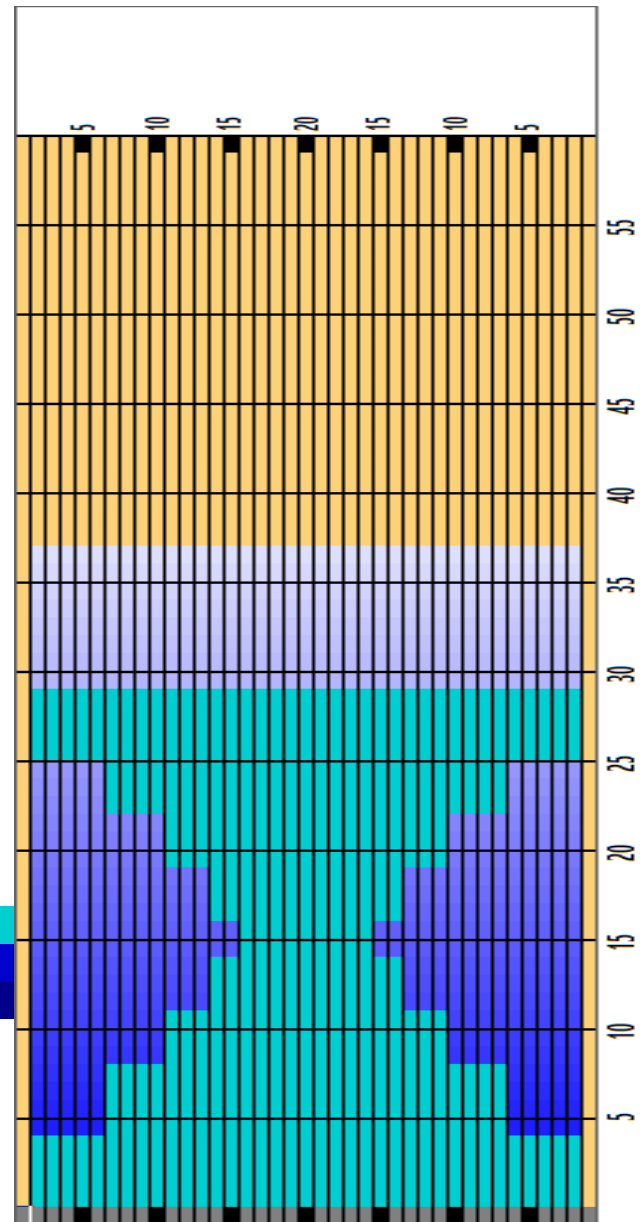


Oil Pattern Distance	37	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	27 mL	Reverse Oil Total	0 mL	Volume Oil Total	27 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	10	3	A	148	0.0	4.2	4.2	7400
2	7L	7R	3	10	3	A	81	4.2	8.4	4.2	4050
3	11L	11R	2	10	3	A	38	8.4	11.2	2.8	1900
4	14L	14R	2	10	3	A	26	11.2	14.0	2.8	1300
5	16L	16R	2	10	3	A	18	14.0	16.8	2.8	900
6	14L	14R	2	10	3	A	26	16.8	19.6	2.8	1300
7	11L	11R	2	10	3	A	38	19.6	22.4	2.8	1900
8	7L	7R	2	10	3	A	54	22.4	25.2	2.8	2700
9	2L	2R	3	10	3	A	111	25.2	29.4	4.2	5550
10	2L	2R	0	10	3	A	0	29.4	37.0	7.6	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	37.0	34.0	-3.0	0
2	2L	2R	0	26	3	B	0	34.0	28.0	-6.0	0
3	2L	2R	0	22	3	B	0	28.0	22.0	-6.0	0
4	2L	2R	0	18	3	B	0	22.0	16.0	-6.0	0
5	2L	2R	0	14	3	B	0	16.0	8.0	-8.0	0
6	2L	2R	0	10	3	B	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.75	1.62	1.1	1.1	1.62	2.75

