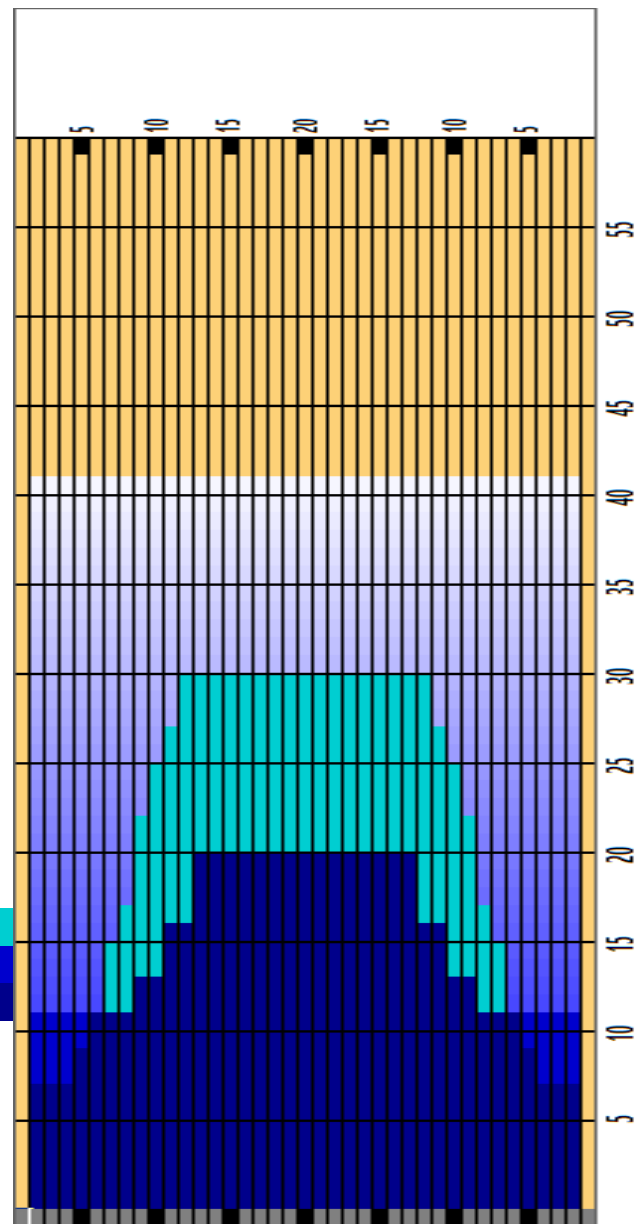


Oil Pattern Distance	41	Reverse Brush Drop	33	Oil Per Board	50 ul
Forward Oil Total	21.35 mL	Reverse Oil Total	4.7 mL	Volume Oil Total	26.05 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	A	185	0.0	7.9	7.9	9250
2	5L	5R	1	14	3	A	31	7.9	9.8	1.9	1550
3	6L	6R	1	14	3	A	29	9.8	11.7	1.9	1450
4	7L	7R	2	14	3	A	54	11.7	15.6	3.9	2700
5	8L	8R	1	14	3	A	25	15.6	17.5	1.9	1250
6	9L	9R	2	18	3	A	46	17.5	22.6	5.1	2300
7	10L	10R	1	18	3	A	21	22.6	25.1	2.5	1050
8	11L	11R	1	18	3	A	19	25.1	27.6	2.5	950
9	12L	12R	1	18	3	A	17	27.6	30.1	2.5	850
10	2L	2R	0	22	3	A	0	30.1	33.0	2.9	0
11	2L	2R	0	30	3	A	0	33.0	41.0	8.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	41.0	20.0	-21.0	0
2	13L	13R	1	26	3	B	15	20.0	16.4	-3.6	750
3	11L	11R	1	22	3	B	19	16.4	13.3	-3.1	950
4	9L	9R	1	18	3	B	23	13.3	10.8	-2.5	1150
5	2L	2R	1	18	3	B	37	10.8	8.3	-2.5	1850
6	2L	2R	0	14	3	B	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance      NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.57	1.27	1	1	1.27	2.57

