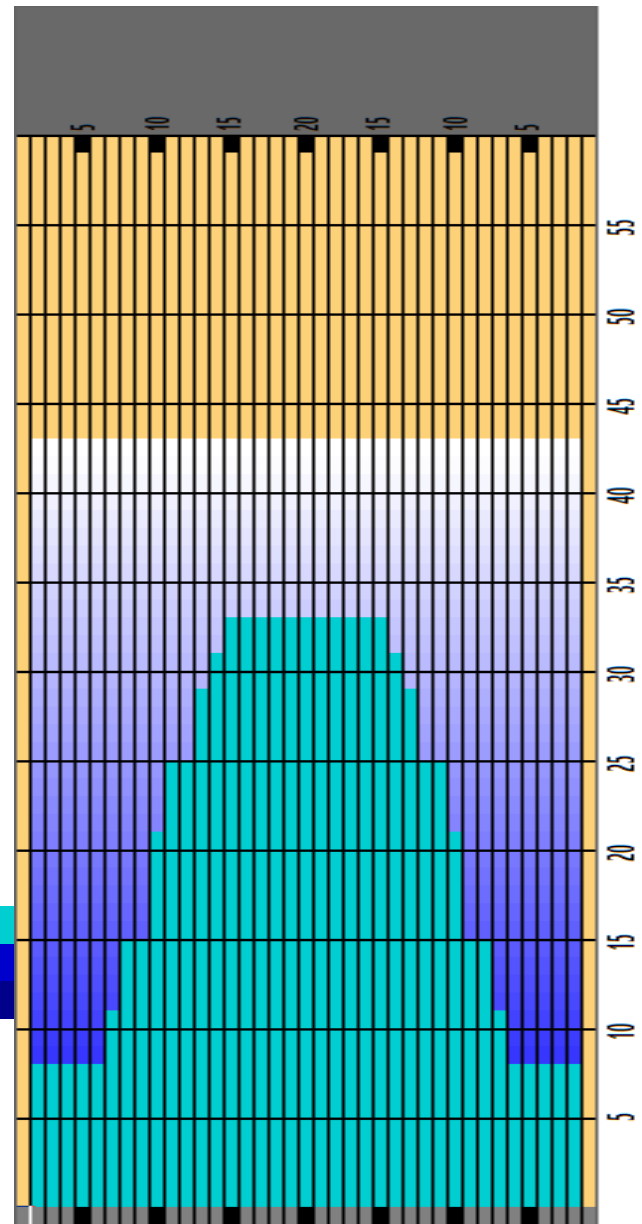
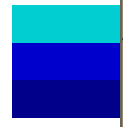


Oil Pattern Distance	43	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	27.15 mL	Reverse Oil Total	0 mL	Volume Oil Total	27.15 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	10	3	A	259	0.0	8.5	8.5	12950
2	7L	7R	2	10	3	A	54	8.5	11.3	2.8	2700
3	8L	8R	3	10	3	A	75	11.3	15.5	4.2	3750
4	10L	10R	3	14	3	A	63	15.5	21.4	5.9	3150
5	11L	11R	2	14	3	A	38	21.4	25.3	3.9	1900
6	13L	13R	2	14	3	A	30	25.3	29.2	3.9	1500
7	14L	14R	1	14	3	A	13	29.2	31.1	1.9	650
8	15L	15R	1	14	3	A	11	31.1	33.0	1.9	550
9	2L	2R	0	18	3	A	0	33.0	36.0	3.0	0
10	2L	2R	0	22	3	A	0	36.0	40.0	4.0	0
11	2L	2R	0	26	2	A	0	40.0	43.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	43.0	5.0	-38.0	0
2	2L	2R	0	14	3	B	0	5.0	0.0	-5.0	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.84	1.44	1.03	1.03	1.44	2.84

