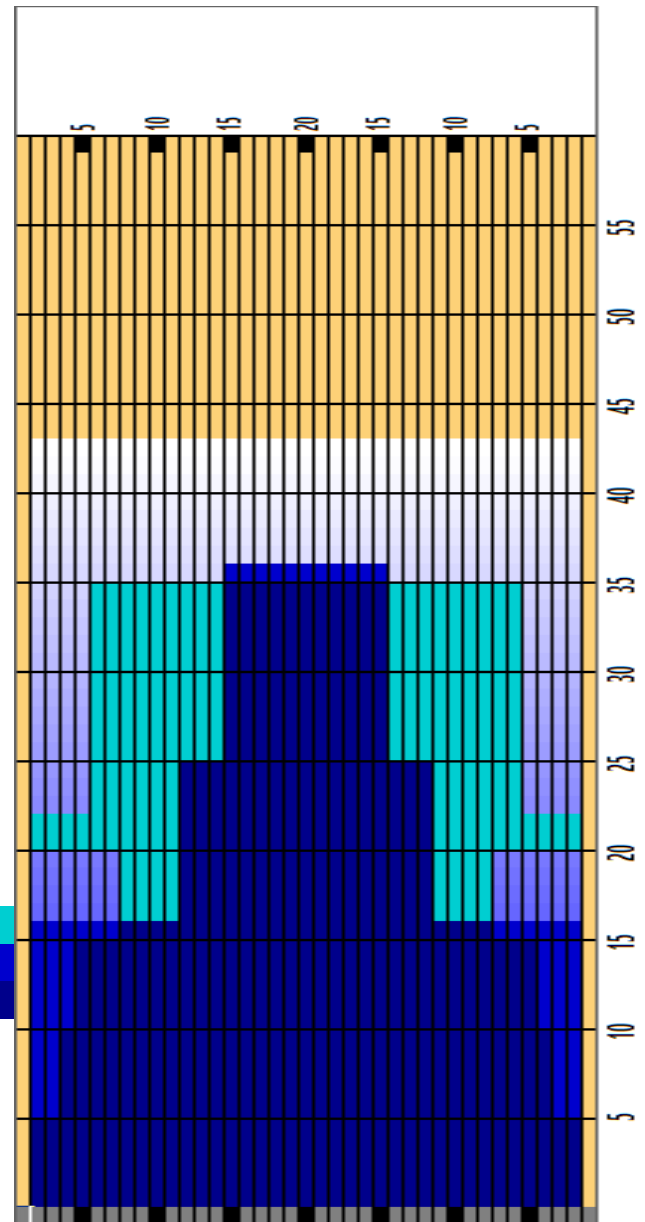


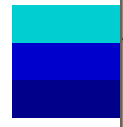
Oil Pattern Distance	43	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	17.68 mL	Reverse Oil Total	7.8 mL	Volume Oil Total	25.48 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	4440
2	4L	4R	2	18	3	A	66	5.1	10.2	5.1	2640
3	5L	5R	2	18	3	A	62	10.2	15.3	5.1	2480
4	8L	8R	2	18	3	A	50	15.3	20.4	5.1	2000
5	2L	2R	1	18	3	A	37	20.4	22.9	2.5	1480
6	6L	6R	4	22	3	A	116	22.9	35.3	12.4	4640
7	2L	2R	0	22	3	A	0	35.3	40.0	4.7	0
8	2L	2R	0	10	3	A	0	40.0	43.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	43.0	36.0	-7.0	0
2	15L	15R	3	26	3	B	33	36.0	25.0	-11.0	1320
3	12L	12R	3	22	3	B	51	25.0	15.7	-9.3	2040
4	2L	2R	3	22	3	B	111	15.7	6.4	-9.3	4440
5	2L	2R	0	14	3	B	0	6.4	0.0	-6.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.02	1.31	1.06	1.06	1.31	2.02

