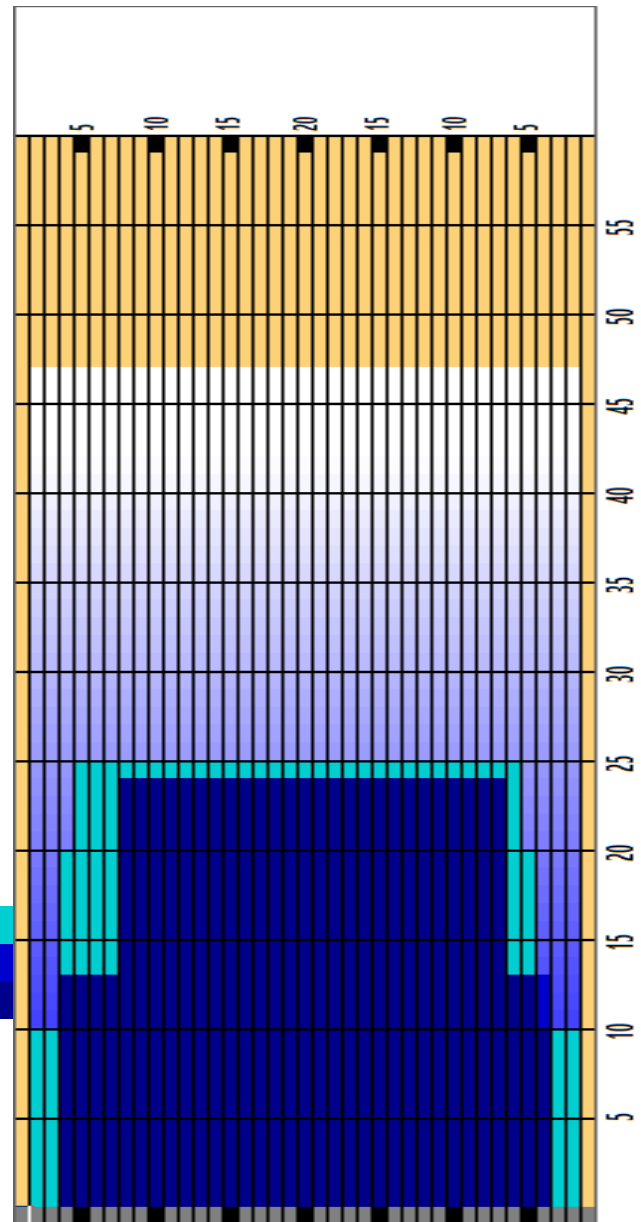


Oil Pattern Distance	47	Reverse Brush Drop	45	Oil Per Board	50 ul
Forward Oil Total	18.65 mL	Reverse Oil Total	7.2 mL	Volume Oil Total	25.85 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	B	185	0.0	10.2	10.2	9250
2	4L	5R	4	18	3	B	128	10.2	20.4	10.2	6400
3	5L	6R	2	18	3	B	60	20.4	25.5	5.1	3000
4	2L	2R	0	18	3	B	0	25.5	47.0	21.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	47.0	24.0	-23.0	0
2	8L	7R	3	26	3	A	78	24.0	13.0	-11.0	3900
3	4L	4R	2	22	3	A	66	13.0	6.8	-6.2	3300
4	2L	2R	0	18	3	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.45	1	1	1	1	1.54

