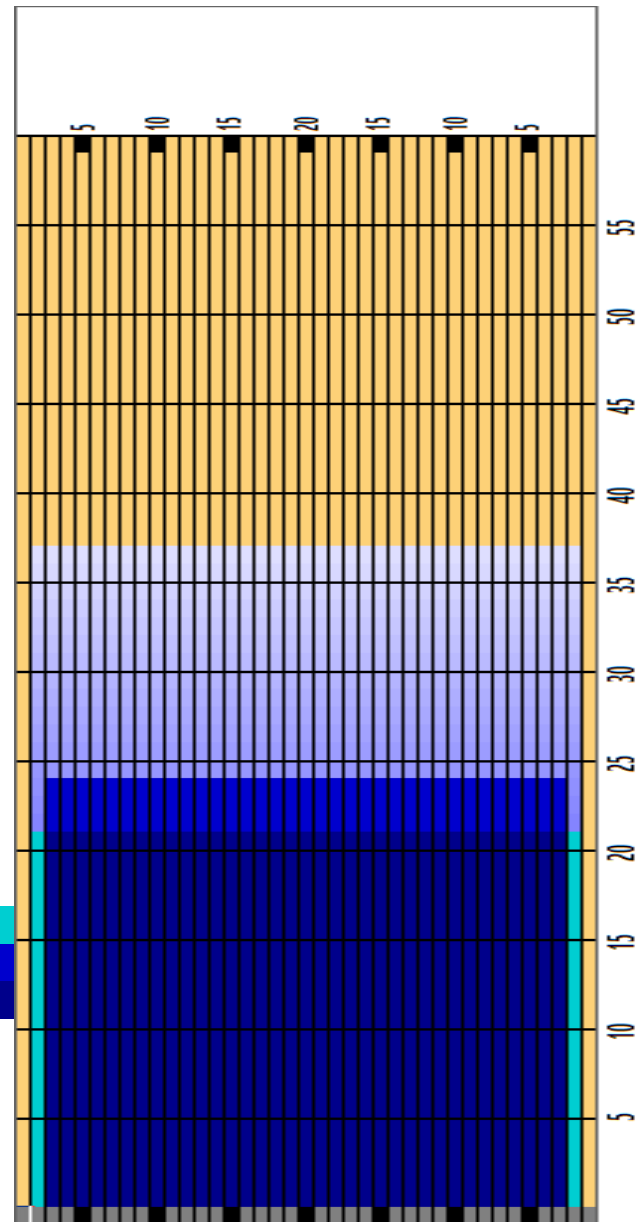


| | | | | | |
|----------------------|---------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 37 | Reverse Brush Drop | 30 | Oil Per Board | 50 ul |
| Forward Oil Total | 18.5 mL | Reverse Oil Total | 8.75 mL | Volume Oil Total | 27.25 mL |
| Tank Configuration | N/A | Tank A Conditioner | Fire | Tank B Conditioner | Current |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | 3 | B | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 2L | 2R | 4 | 18 | 3 | B | 148 | 3.9 | 14.1 | 10.2 | 7400 |
| 3 | 2L | 2R | 3 | 18 | 3 | B | 111 | 14.1 | 21.7 | 7.6 | 5550 |
| 4 | 2L | 2R | 0 | 18 | 3 | B | 0 | 21.7 | 30.0 | 8.3 | 0 |
| 5 | 2L | 2R | 0 | 18 | 2 | B | 0 | 30.0 | 34.0 | 4.0 | 0 |
| 6 | 2L | 2R | 0 | 18 | 1 | B | 0 | 34.0 | 37.0 | 3.0 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 37.0 | 24.0 | -13.0 | 0 |
| 2 | 3L | 3R | 3 | 26 | 3 | B | 105 | 24.0 | 13.0 | -11.0 | 5250 |
| 3 | 3L | 3R | 2 | 22 | 3 | B | 70 | 13.0 | 6.8 | -6.2 | 3500 |
| 4 | 2L | 2R | 0 | 18 | 3 | B | 0 | 6.8 | 0.0 | -6.8 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 1 | 1 | 1 | 1 | 1 | 1 |

