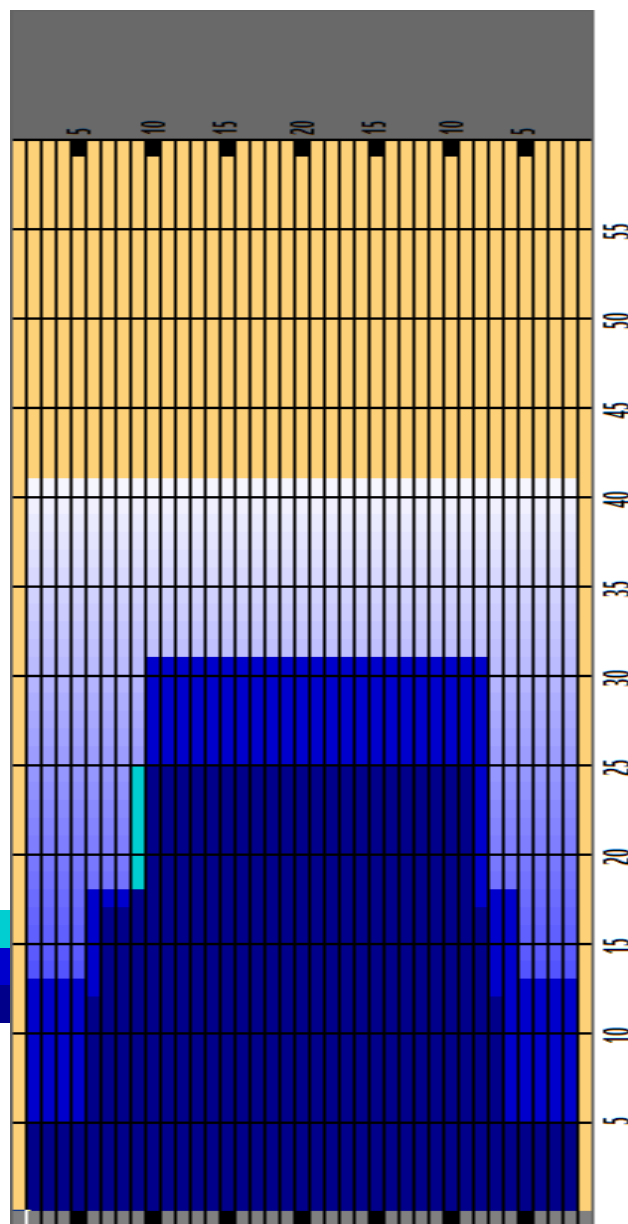


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	13.75 mL	Reverse Oil Total	12.35 mL	Volume Oil Total	26.1 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	50	18	3	A	111	0.0	5.1	5.1	5550
2	6L	7R	3	40	18	3	A	84	5.1	12.7	7.6	3360
3	7L	8R	2	40	18	3	A	52	12.7	17.8	5.1	2080
4	9L	9R	3	40	18	3	A	69	17.8	25.4	7.6	2760
5	2L	2R	0	40	18	3	A	0	25.4	41.0	15.6	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	3	B	0	41.0	31.0	-10.0	0
2	10L	8R	5	50	18	3	B	115	31.0	18.3	-12.7	5750
3	6L	6R	2	50	18	3	B	58	18.3	13.2	-5.1	2900
4	2L	2R	2	50	18	3	B	74	13.2	8.1	-5.1	3700
5	2L	2R	0	40	10	3	B	0	8.1	0.0	-8.1	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.6	1.16	1	1	1.03	2.93

