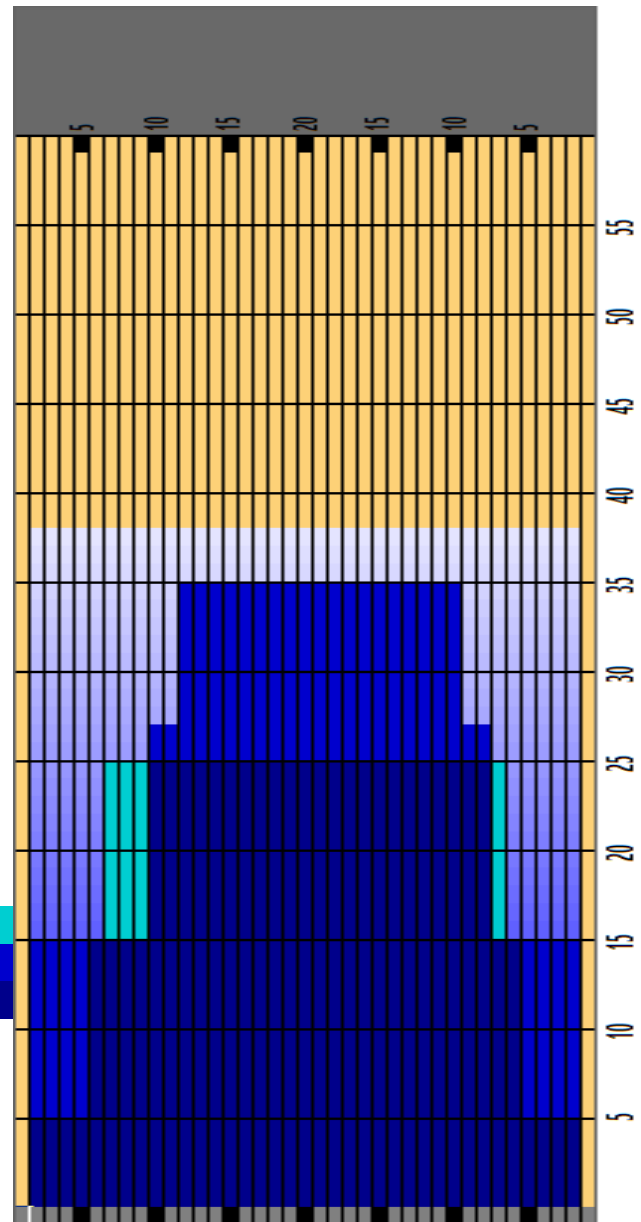


Oil Pattern Distance	38	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	15.33 mL	Reverse Oil Total	11.32 mL	Volume Oil Total	26.65 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	35	10	3	A	185	0.0	5.6	5.6	6475
2	6L	6R	5	35	14	3	A	145	5.6	15.5	9.9	5075
3	7L	7R	4	35	18	3	A	108	15.5	25.7	10.2	3780
4	2L	2R	0	35	18	3	A	0	25.7	38.0	12.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	35	30	3	B	0	38.0	35.0	-3.0	0
2	12L	10R	3	40	18	3	B	57	35.0	27.4	-7.6	2280
3	10L	8R	5	40	18	3	B	115	27.4	14.7	-12.7	4600
4	2L	2R	3	40	14	3	B	111	14.7	8.8	-5.9	4440
5	2L	2R	0	35	14	3	B	0	8.8	0.0	-8.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.37	1.23	1	1	1.05	2.37

