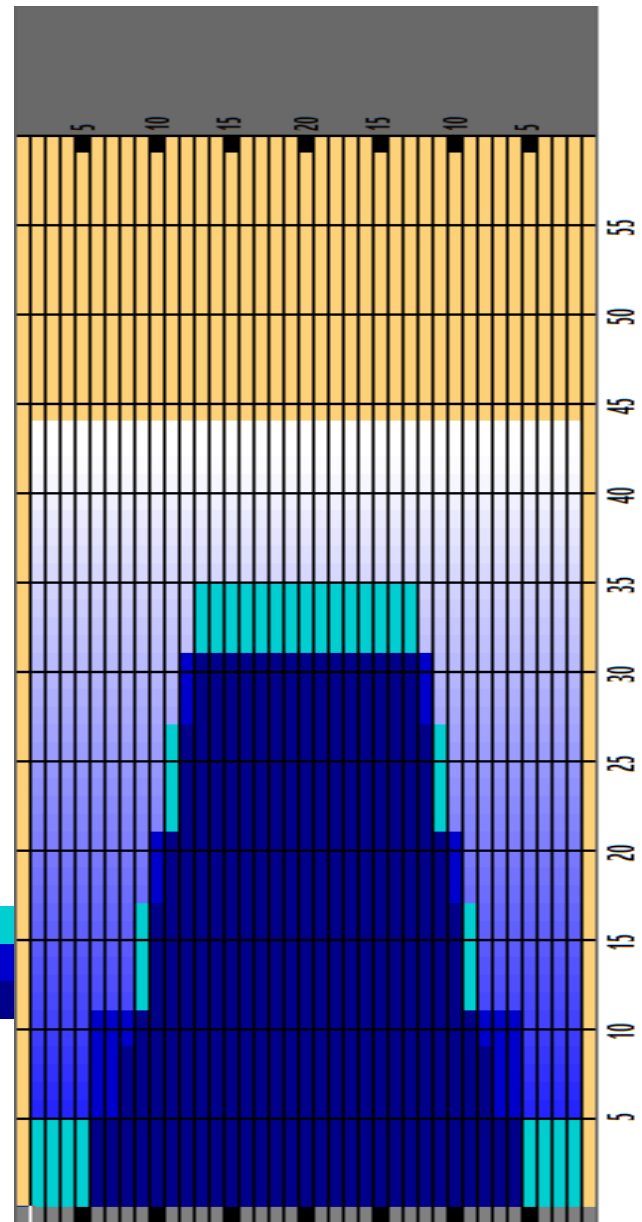


| | | | | | |
|----------------------|----------|--------------------|---------|--------------------|----------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 38 | Oil Per Board | 40 ul |
| Forward Oil Total | 16.44 mL | Reverse Oil Total | 9.92 mL | Volume Oil Total | 26.36 mL |
| Tank Configuration | N/A | Tank A Conditioner | Fire | Tank B Conditioner | Fire |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 4 | 14 | 3 | A | 148 | 0.0 | 5.9 | 5.9 | 5920 |
| 2 | 8L | 8R | 2 | 14 | 3 | A | 50 | 5.9 | 9.8 | 3.9 | 2000 |
| 3 | 9L | 9R | 4 | 14 | 3 | A | 92 | 9.8 | 17.7 | 7.9 | 3680 |
| 4 | 11L | 11R | 4 | 18 | 3 | A | 76 | 17.7 | 27.9 | 10.2 | 3040 |
| 5 | 13L | 13R | 3 | 18 | 3 | A | 45 | 27.9 | 35.5 | 7.6 | 1800 |
| 6 | 2L | 2R | 0 | 18 | 3 | A | 0 | 35.5 | 44.0 | 8.5 | 0 |

| | START | STOP | LOADS | SPEED | BUFFER | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|--------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 3 | B | 0 | 44.0 | 31.0 | -13.0 | 0 |
| 2 | 12L | 12R | 5 | 14 | 3 | B | 85 | 31.0 | 21.1 | -9.9 | 3400 |
| 3 | 10L | 10R | 5 | 14 | 3 | B | 105 | 21.1 | 11.2 | -9.9 | 4200 |
| 4 | 6L | 6R | 2 | 14 | 3 | B | 58 | 11.2 | 7.3 | -3.9 | 2320 |
| 5 | 2L | 2R | 0 | 14 | 3 | B | 0 | 7.3 | 0.0 | -7.3 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 6.04 | 1.73 | 1 | 1 | 1.73 | 6.04 |

