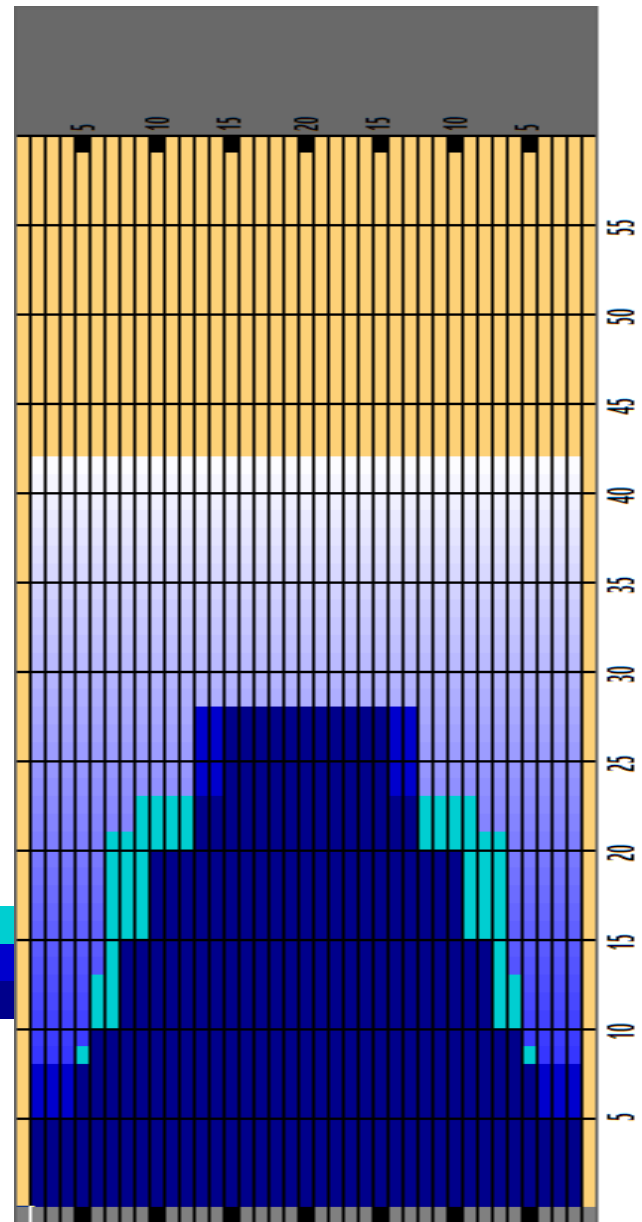


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	45 ul
Forward Oil Total	17.73 mL	Reverse Oil Total	9.135 mL	Volume Oil Total	26.865 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	6660
2	5L	5R	2	14	3	A	62	5.9	9.8	3.9	2790
3	6L	6R	2	14	3	A	58	9.8	13.7	3.9	2610
4	7L	7R	3	18	3	A	81	13.7	21.3	7.6	3645
5	9L	9R	1	18	3	A	23	21.3	23.8	2.5	1035
6	15L	15R	2	18	3	A	22	23.8	28.9	5.1	990
7	2L	2R	0	22	3	A	0	28.9	36.0	7.1	0
8	2L	2R	0	22	2	A	0	36.0	42.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	18	3	B	0	42.0	28.0	-14.0	0
2	13L	13R	3	18	3	B	45	28.0	20.4	-7.6	2025
3	10L	10R	2	18	3	B	42	20.4	15.3	-5.1	1890
4	8L	8R	2	18	3	B	50	15.3	10.2	-5.1	2250
5	6L	6R	1	18	3	B	29	10.2	7.7	-2.5	1305
6	2L	2R	1	14	3	B	37	7.7	5.8	-1.9	1665
7	2L	2R	0	14	3	B	0	5.8	0.0	-5.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.88	1.35	1.04	1.04	1.35	2.88

