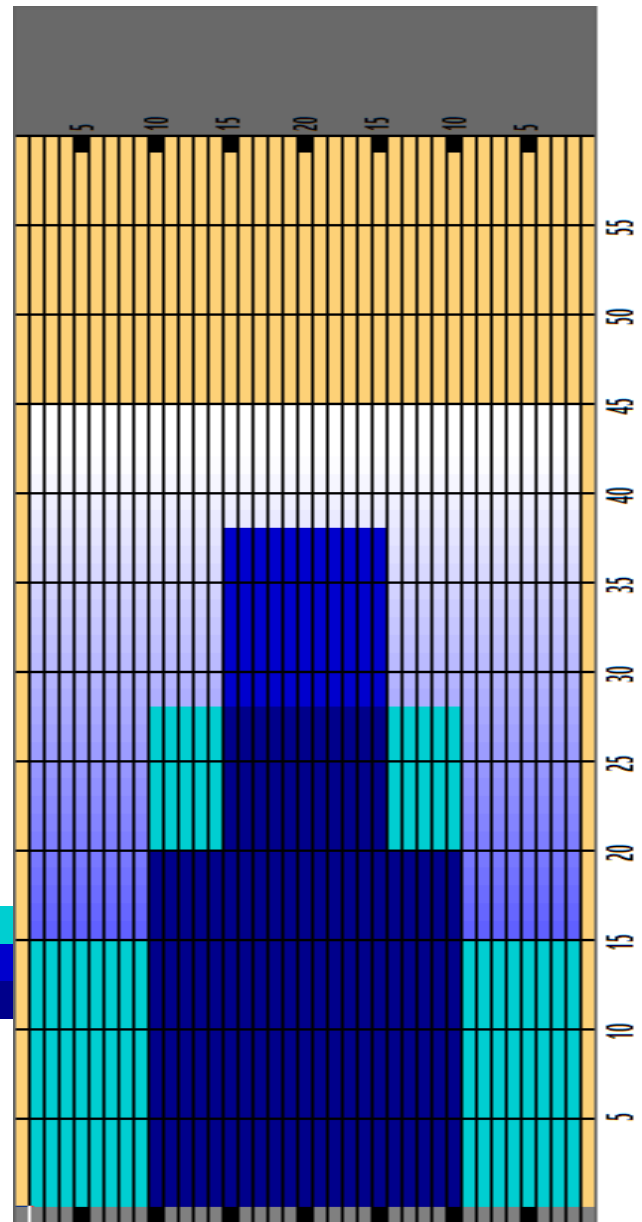


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	40 ul
Forward Oil Total	14.56 mL	Reverse Oil Total	6.4 mL	Volume Oil Total	20.96 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	18	3	A	259	0.0	15.3	15.3	10360
2	10L	10R	5	18	3	A	105	15.3	28.0	12.7	4200
3	2L	2R	0	22	3	A	0	28.0	42.0	14.0	0
4	2L	2R	0	26	3	A	0	42.0	45.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	45.0	38.0	-7.0	0
2	15L	15R	5	26	3	B	55	38.0	19.6	-18.4	2200
3	10L	10R	5	18	3	B	105	19.6	6.9	-12.7	4200
4	2L	2R	0	10	3	B	0	6.9	0.0	-6.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.14	1.69	1.1	1.1	1.69	3.14

