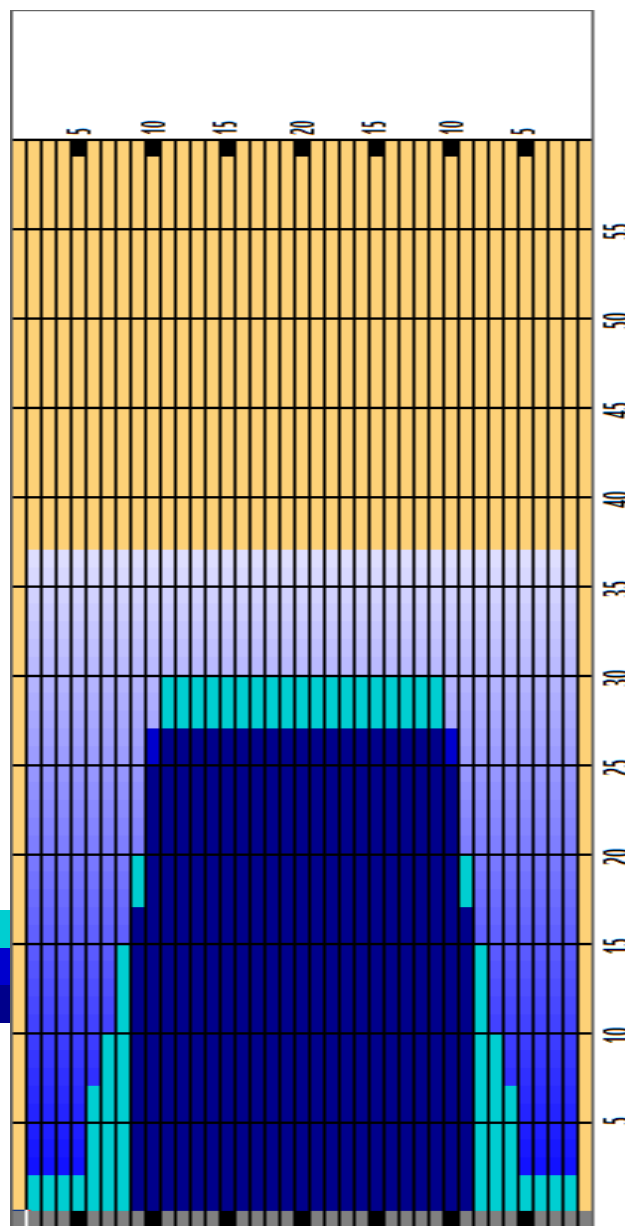


Oil Pattern Distance	37	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	16.75 mL	Reverse Oil Total	11 mL	Volume Oil Total	27.75 mL
Tank Configuration	N/A	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	18	3	A	74	0.0	2.5	2.5	3700
2	6L	6R	2	18	3	A	58	2.5	7.6	5.1	2900
3	7L	7R	1	18	3	A	27	7.6	10.1	2.5	1350
4	8L	8R	2	18	3	A	50	10.1	15.2	5.1	2500
5	9L	9R	2	18	3	A	46	15.2	20.3	5.1	2300
6	10L	10R	2	18	3	A	42	20.3	25.4	5.1	2100
7	11L	11R	2	18	3	A	38	25.4	30.5	5.1	1900
8	2L	2R	0	18	3	A	0	30.5	37.0	6.5	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	37.0	27.0	-10.0	0
2	10L	10R	5	14	3	B	105	27.0	17.1	-9.9	5250
3	9L	9R	5	14	3	B	115	17.1	7.2	-9.9	5750
4	2L	2R	0	14	3	B	0	7.2	0.0	-7.2	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.67	1.31	1	1	1.31	7.67

