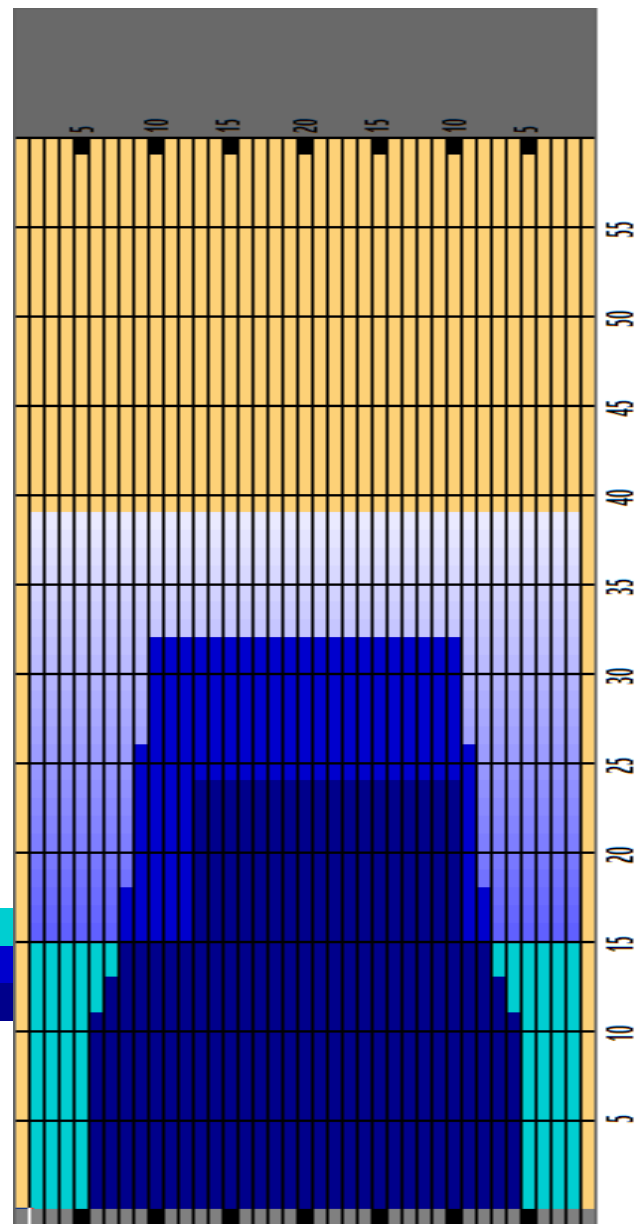


Oil Pattern Distance	39	Reverse Brush Drop	37	Oil Per Board	48 ul
Forward Oil Total	15.024 mL	Reverse Oil Total	11.808 mL	Volume Oil Total	26.832 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	18	3	A	259	0.0	15.3	15.3	12432
2	13L	10R	3	22	3	A	54	15.3	24.6	9.3	2592
3	2L	2R	0	22	3	A	0	24.6	39.0	14.4	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	B	0	39.0	32.0	-7.0	0
2	10L	10R	2	22	3	B	42	32.0	25.8	-6.2	2016
3	9L	9R	3	18	3	B	69	25.8	18.2	-7.6	3312
4	8L	8R	2	18	3	B	50	18.2	13.1	-5.1	2400
5	7L	7R	1	14	3	B	27	13.1	11.2	-1.9	1296
6	6L	6R	2	14	3	B	58	11.2	7.3	-3.9	2784
7	2L	2R	0	10	3	B	0	7.3	0.0	-7.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.28	1	1	1.15	2.5

