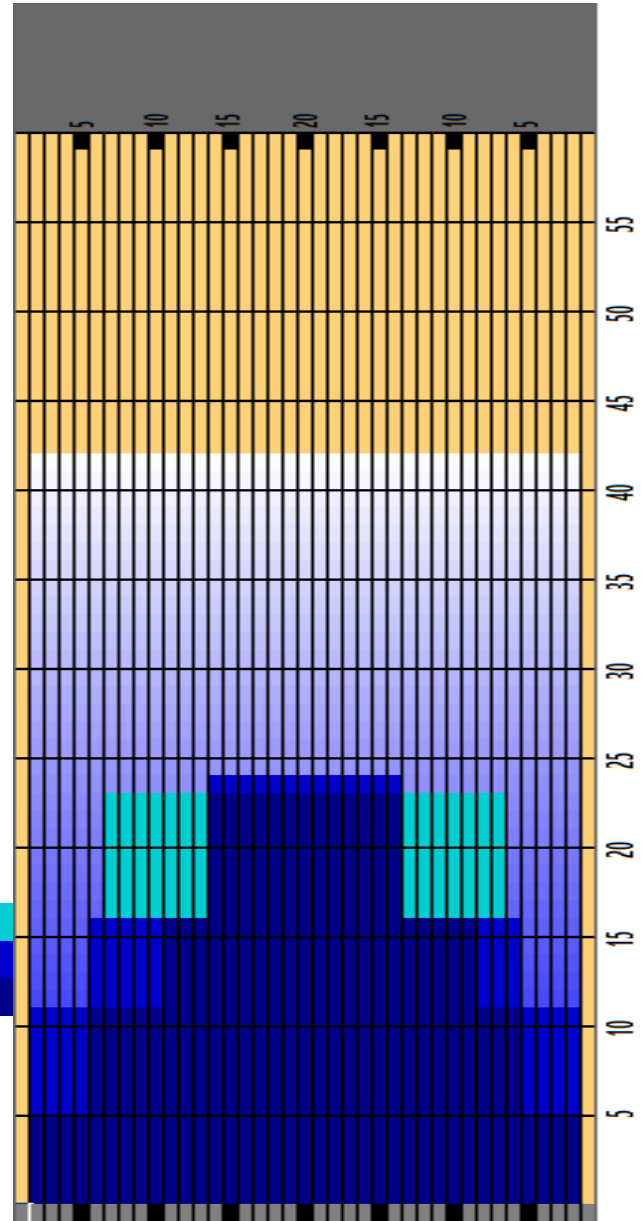


Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	16.45 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	25 mL
Tank Configuration	N/A	Tank A Conditioner	Current	Tank B Conditioner	Current

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	50	14	3	A	148	0.0	5.9	5.9	7400
2	6L	6R	2	50	18	3	A	58	5.9	11.0	5.1	2900
3	11L	9R	2	50	18	3	A	42	11.0	16.1	5.1	2100
4	7L	7R	3	50	18	3	A	81	16.1	23.7	7.6	4050
5	2L	2R	0	50	18	3	A	0	23.7	42.0	18.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	B	0	42.0	24.0	-18.0	0
2	14L	14R	3	50	18	3	B	39	24.0	16.4	-7.6	1950
3	6L	6R	2	50	18	3	B	58	16.4	11.3	-5.1	2900
4	2L	2R	2	50	14	3	B	74	11.3	7.4	-3.9	3700
5	2L	2R	0	50	14	3	B	0	7.4	0.0	-7.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.2	1.3	1.03	1.03	1.23	2.2

