

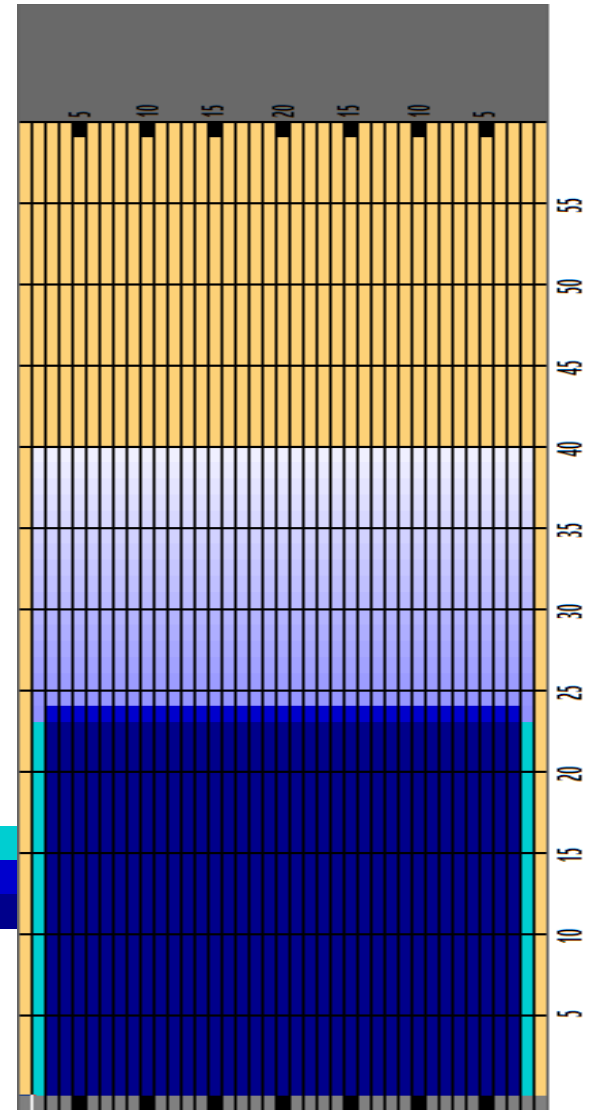
FLEX 1 - 2017 QubicaAMF PWBA Sonoma County Open



Oil Pattern Distance	40	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	18.5 mL	Reverse Oil Total	8.75 mL	Volume Oil Total	27.25 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	2R	4	18	3	A	148	3.9	14.1	10.2	7400
3	2L	2R	3	22	3	A	111	14.1	23.4	9.3	5550
4	2L	2R	0	22	3	A	0	23.4	30.0	6.6	0
5	2L	2R	0	22	2	A	0	30.0	35.0	5.0	0
6	2L	2R	0	26	1	A	0	35.0	40.0	5.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	24.0	-16.0	0
2	3L	3R	3	26	3	B	105	24.0	13.0	-11.0	5250
3	3L	3R	2	22	3	B	70	13.0	6.8	-6.2	3500
4	2L	2R	0	18	3	B	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1	1	1	1	1	1

