



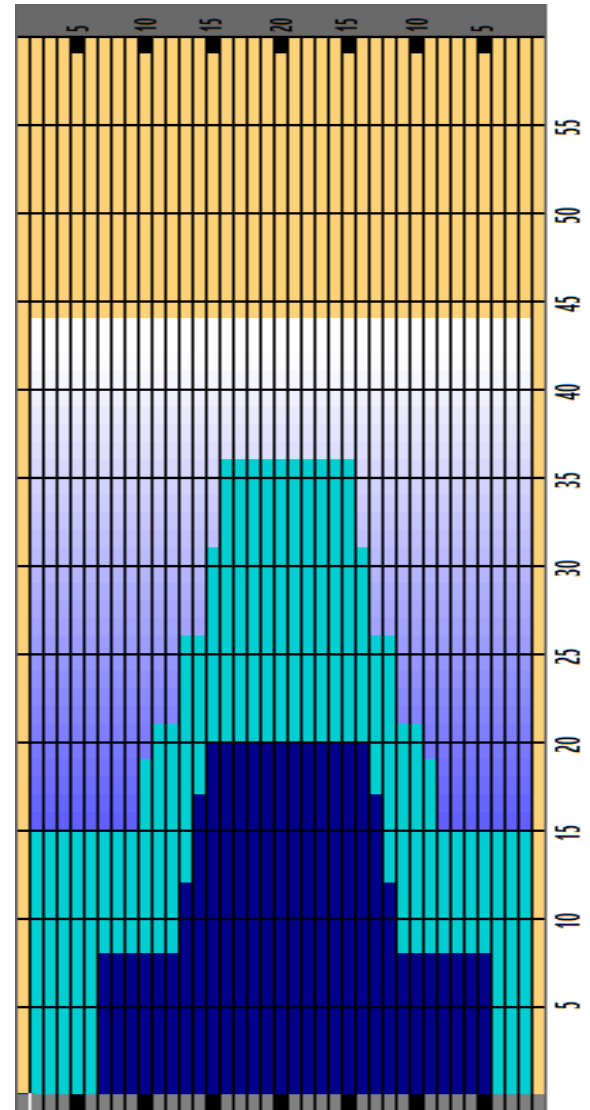
PWBA GREATER DETROIT OPEN



Oil Pattern Distance	44	Reverse Brush Drop	33	Oil Per Board	50 uL
Forward Oil Total	23.65 mL	Reverse Oil Total	6.5 mL	Volume Oil Total	30.15 mL
Tank Configuration	ALT	Tank A Conditioner	CURVE	Tank B Conditioner	CURVE

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	14	4	333	0.0	15.8	15.8	16650
2	10L	9R	2	14	3	44	15.8	19.7	3.9	2200
3	11L	10R	1	14	3	20	19.7	21.6	1.9	1000
4	13L	12R	2	18	3	32	21.6	26.7	5.1	1600
5	15L	14R	2	18	3	24	26.7	31.8	5.1	1200
6	16L	15R	2	18	3	20	31.8	36.9	5.1	1000
7	2L	2R	0	22	3	0	36.9	40.0	3.1	0
8	2L	2R	0	26	2	0	40.0	44.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	44.0	20.0	-24.0	0
2	15L	14R	1	22	3	12	20.0	16.9	-3.1	600
3	14L	13R	2	18	4	28	16.9	11.8	-5.1	1400
4	13L	12R	2	14	4	32	11.8	7.9	-3.9	1600
5	7L	5R	2	14	4	58	7.9	4.0	-3.9	2900
6	2L	2R	0	14	4	0	4.0	0.0	-4.0	0



Cleaner Ratio Main Mix NA
 Cleaner Ratio Back End Mix NA
 Cleaner Ratio Back End Distance NA
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.66	1.98	1.13	1.06	1.79	2.45

