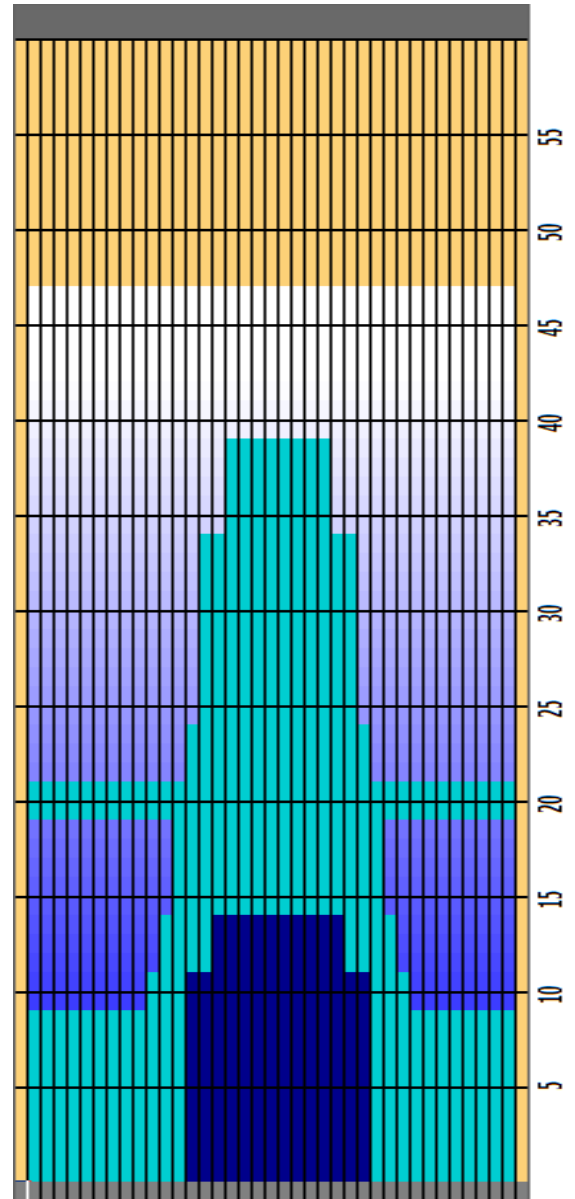


Oil Pattern Distance	47	Reverse Brush Drop	47	Oil Per Board	50 ul
Forward Oil Total	20.35 mL	Reverse Oil Total	1.2 mL	Volume Oil Total	21.55 mL
Tank Configuration	ALT	Tank A Conditioner	Fire	Tank B Conditioner	Fire

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	222	0.0	9.9	9.9	11100
2	11L	10R	1	14	3	20	9.9	11.8	1.9	1000
3	12L	11R	1	18	3	18	11.8	14.3	2.5	900
4	13L	12R	2	18	3	32	14.3	19.4	5.1	1600
5	2L	2R	1	18	3	37	19.4	21.9	2.5	1850
6	14L	13R	1	18	3	14	21.9	24.4	2.5	700
7	15L	14R	4	18	3	48	24.4	34.6	10.2	2400
8	17L	16R	2	18	3	16	34.6	39.7	5.1	800
9	2L	2R	0	22	3	0	39.7	41.0	1.3	0
10	2L	2R	0	30	3	0	41.0	47.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	0	47.0	14.0	-33.0	0
2	16L	15R	1	22	3	10	14.0	10.9	-3.1	500
3	14L	13R	1	18	3	14	10.9	8.4	-2.5	700
4	2L	2R	0	14	3	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix                    NA  
 Cleaner Ratio Back End Mix            NA  
 Cleaner Ratio Back End Distance      NA  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.86	2.63	1.27	1.14	2.38	2.86

